

Economic and environmental aspects of energy systems (Winter/Summer School)

Carbon capture, storage and utilization

Frank Radosits

Energy Economics Group (EEG)

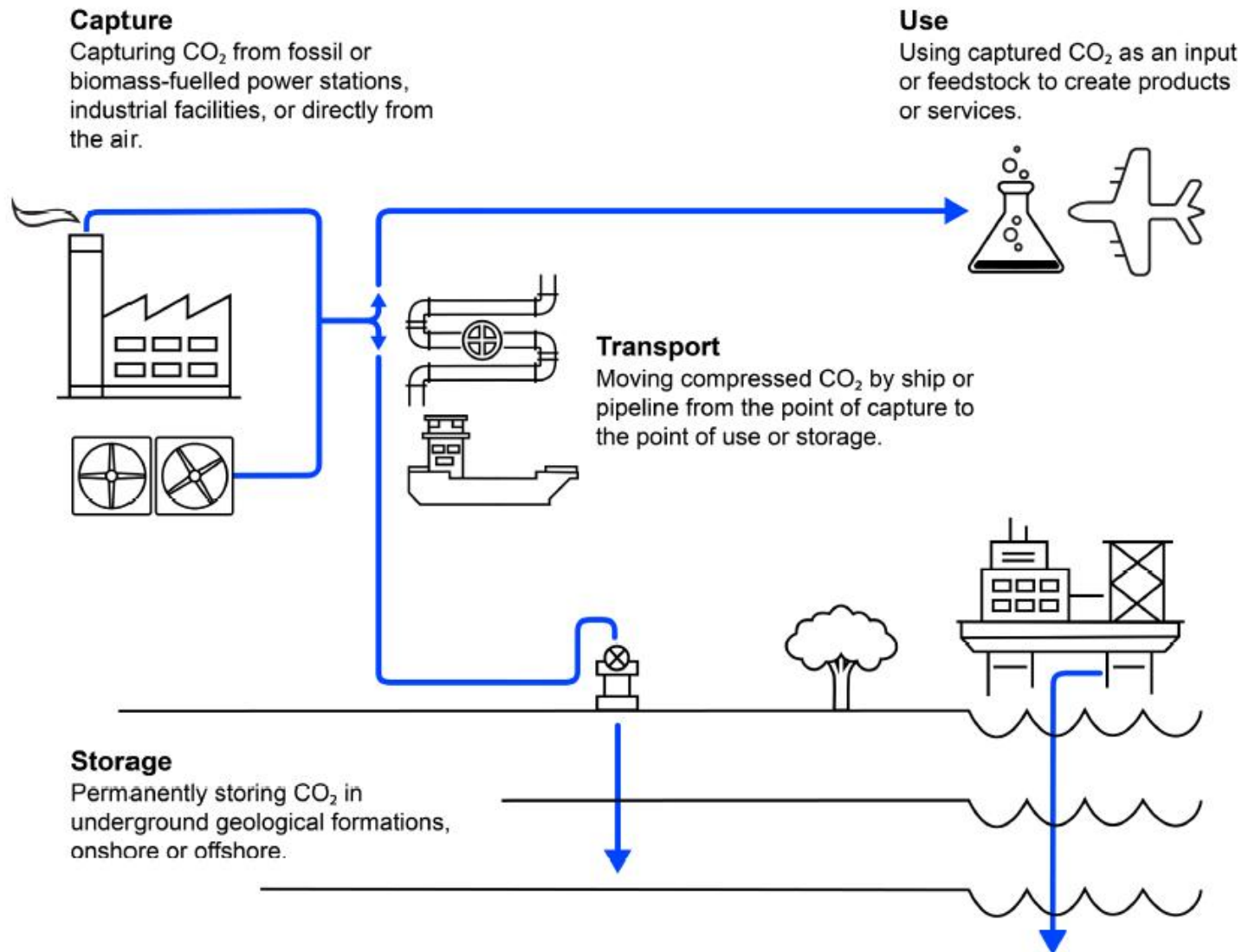
Technische Universität Wien

Table of contents

1. CCUS technologies and applications
2. Overview on existing projects and outlook
3. Cost of carbon capture & positive and negative aspects
4. Selected CCU applications

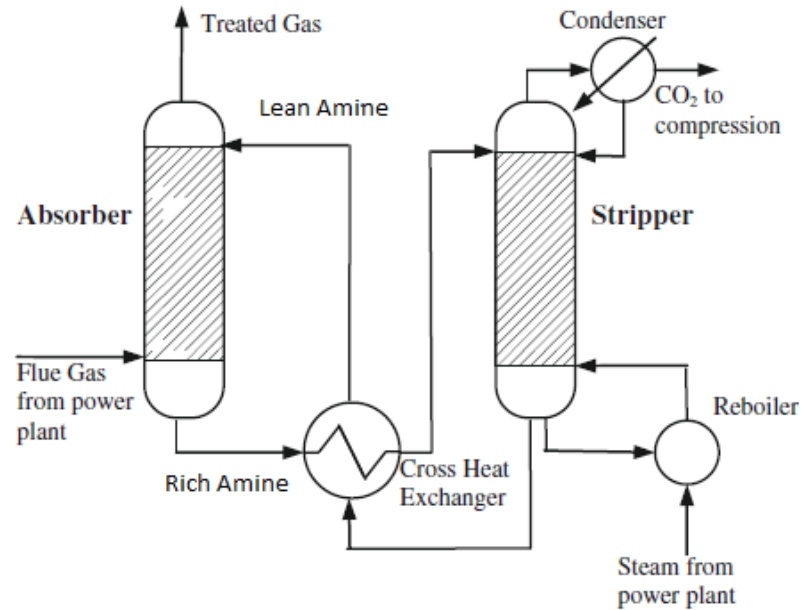
1. CCUS technologies and applications

What is CCUS?



How does it work technically?

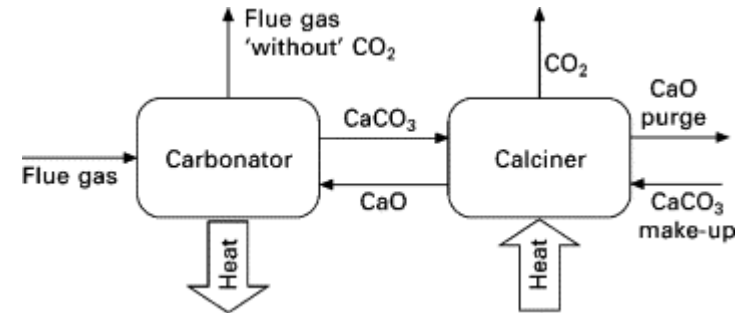
Chemical absorption



Zhang et al. 2017

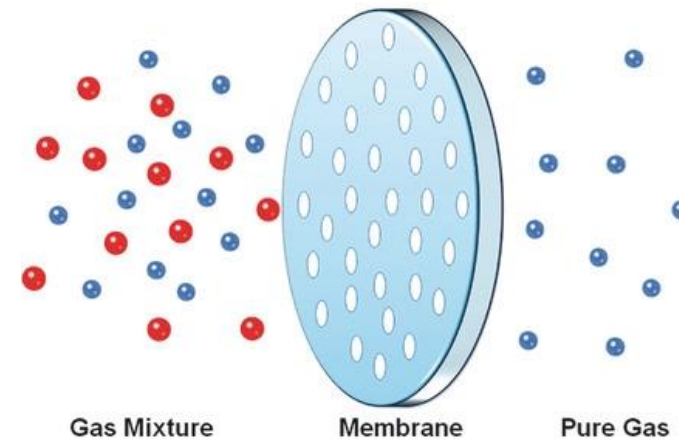
Capture rates 60-99 %

Calcium looping



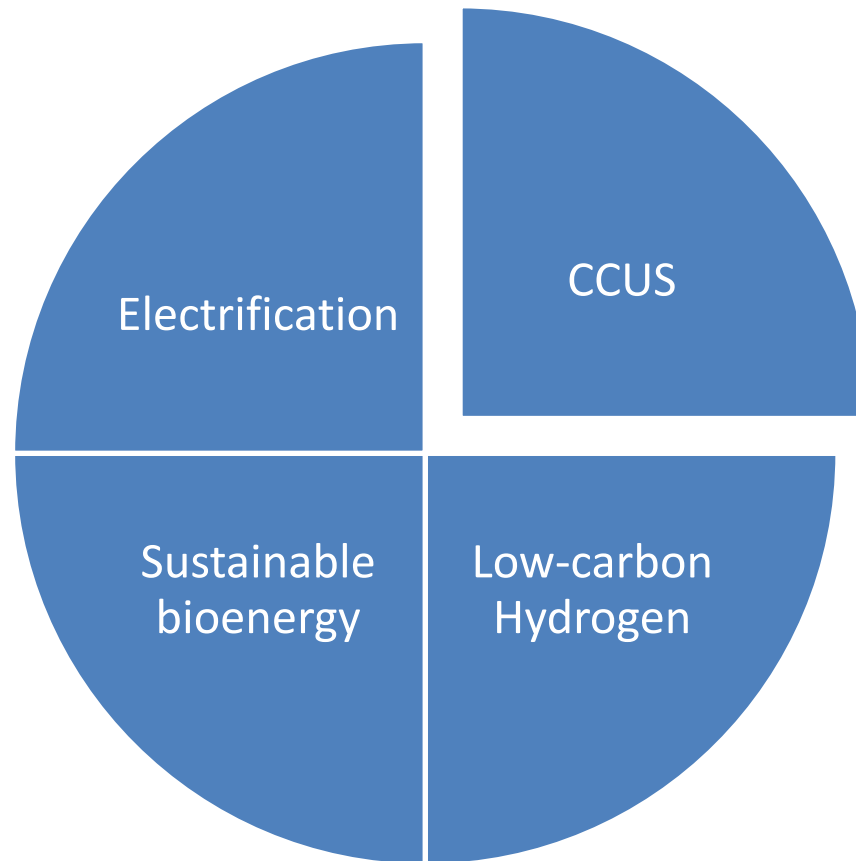
Abanades 2013

Membrane separation

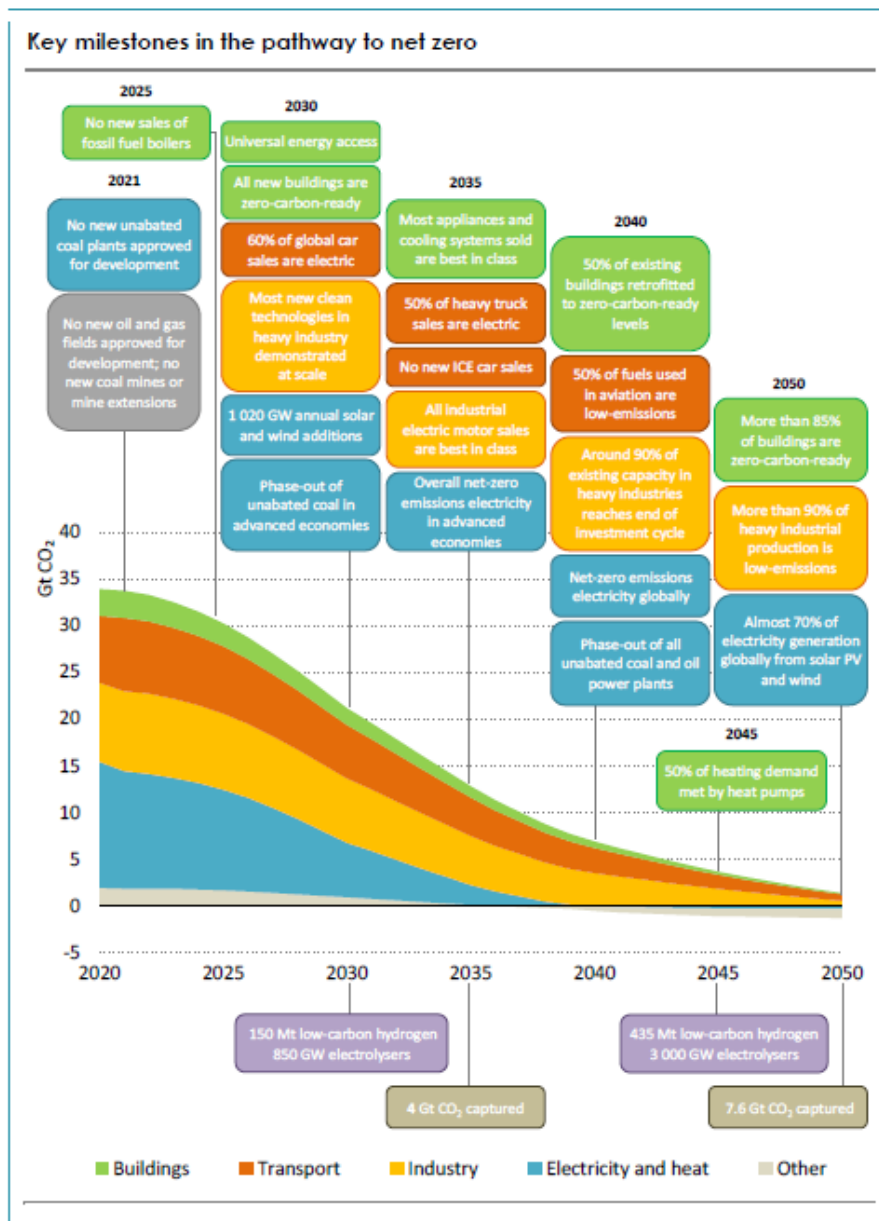


Zou and Zhu 2017

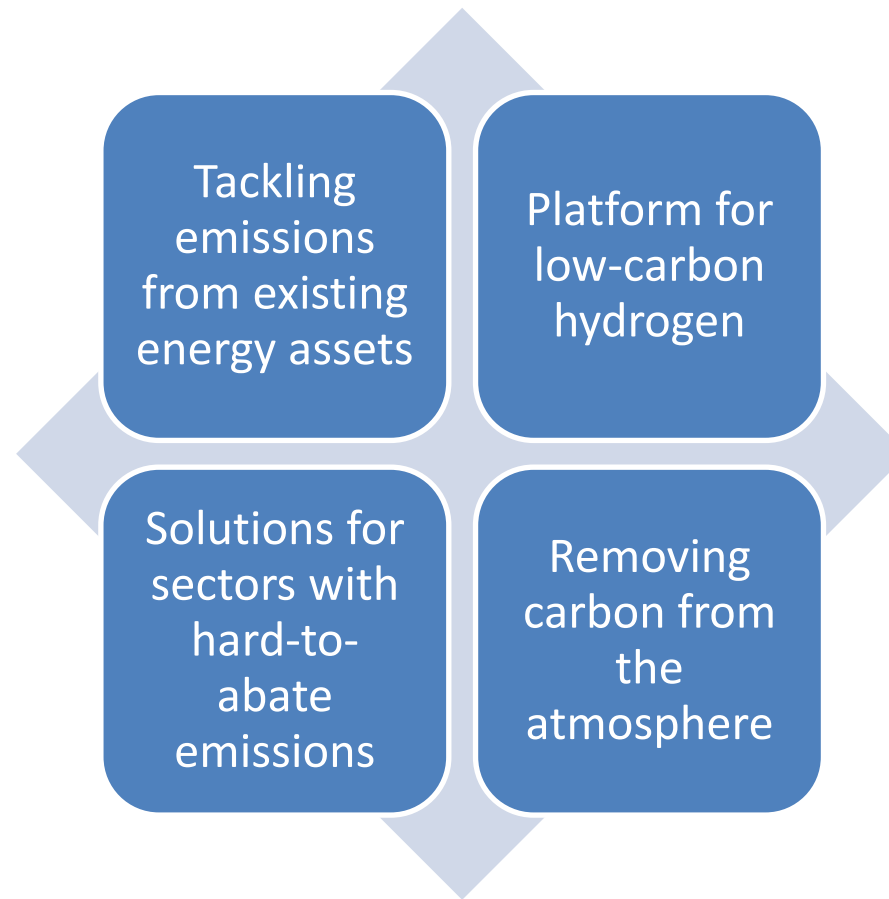
Global energy transition



Path to net zero



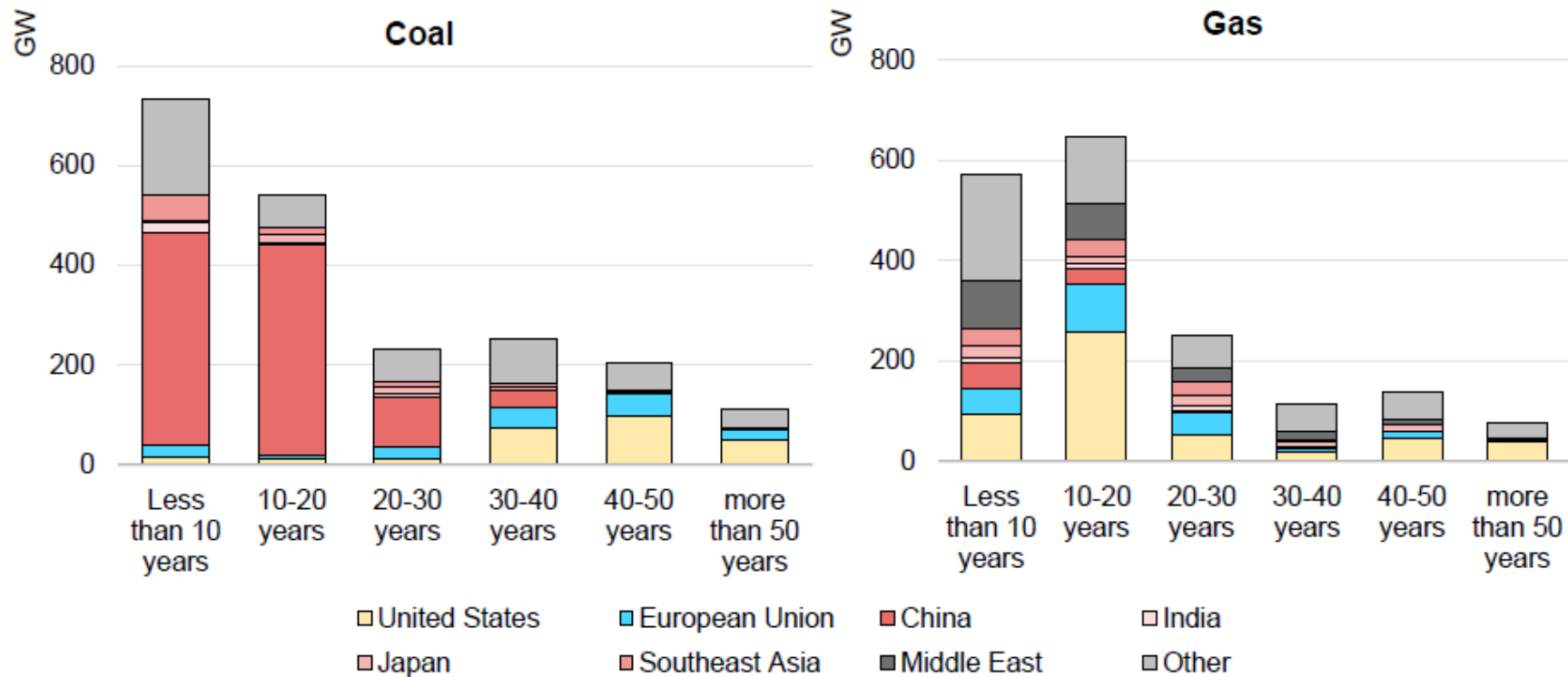
Zero-emission scenario



Emissions from energy assets

- Investment in modifications to existing equipment
 - less carbon-intense fuels or improve energy eff.
- Retire plants before the end of regular lifetime
- Retrofit CO₂ capture facilities

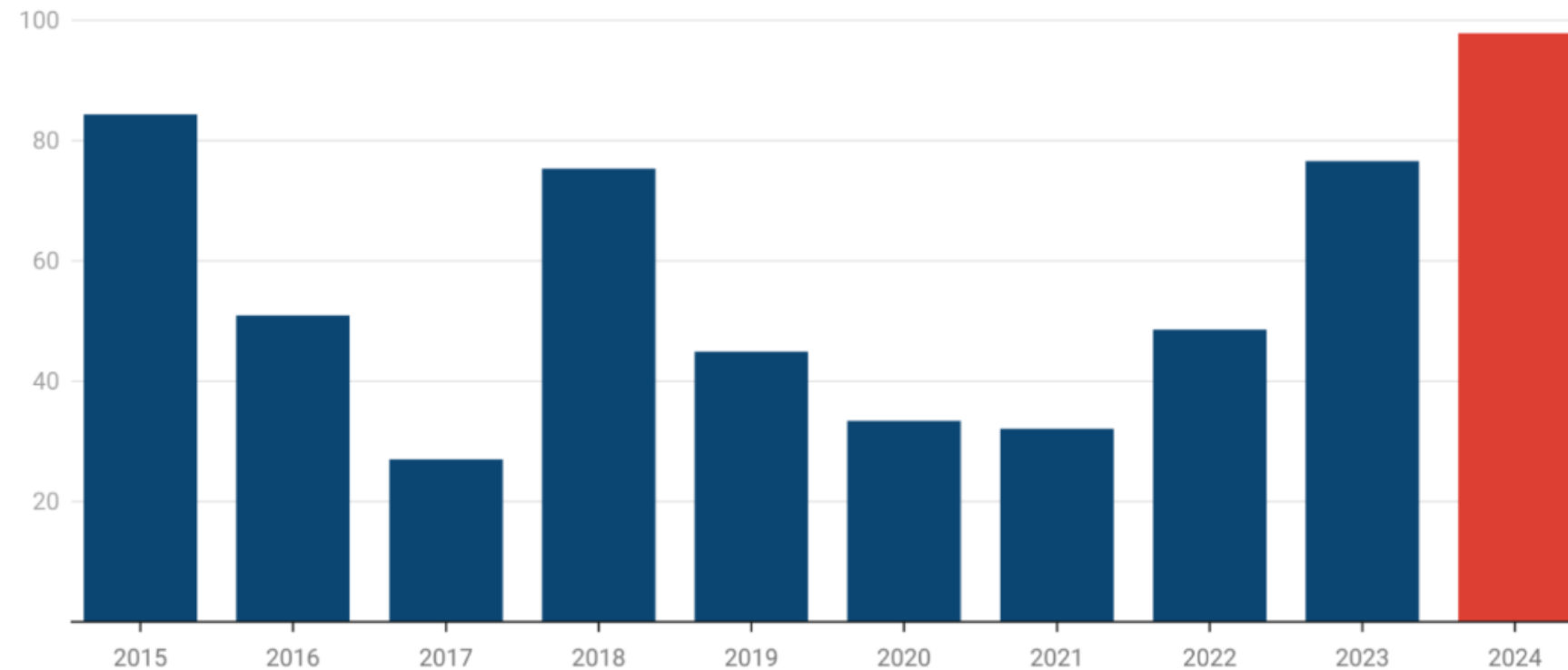
Emissions from energy assets



IEA 2020, Special report on CCUS

China's construction of new coal-power plants reached a 10-year high in 2024

New and resumed construction on coal plants in China between 2015-2024 (gigawatts)



Source: China Coal Power Biannual Review H2 2024

CarbonBrief
CLEAR ON CLIMATE

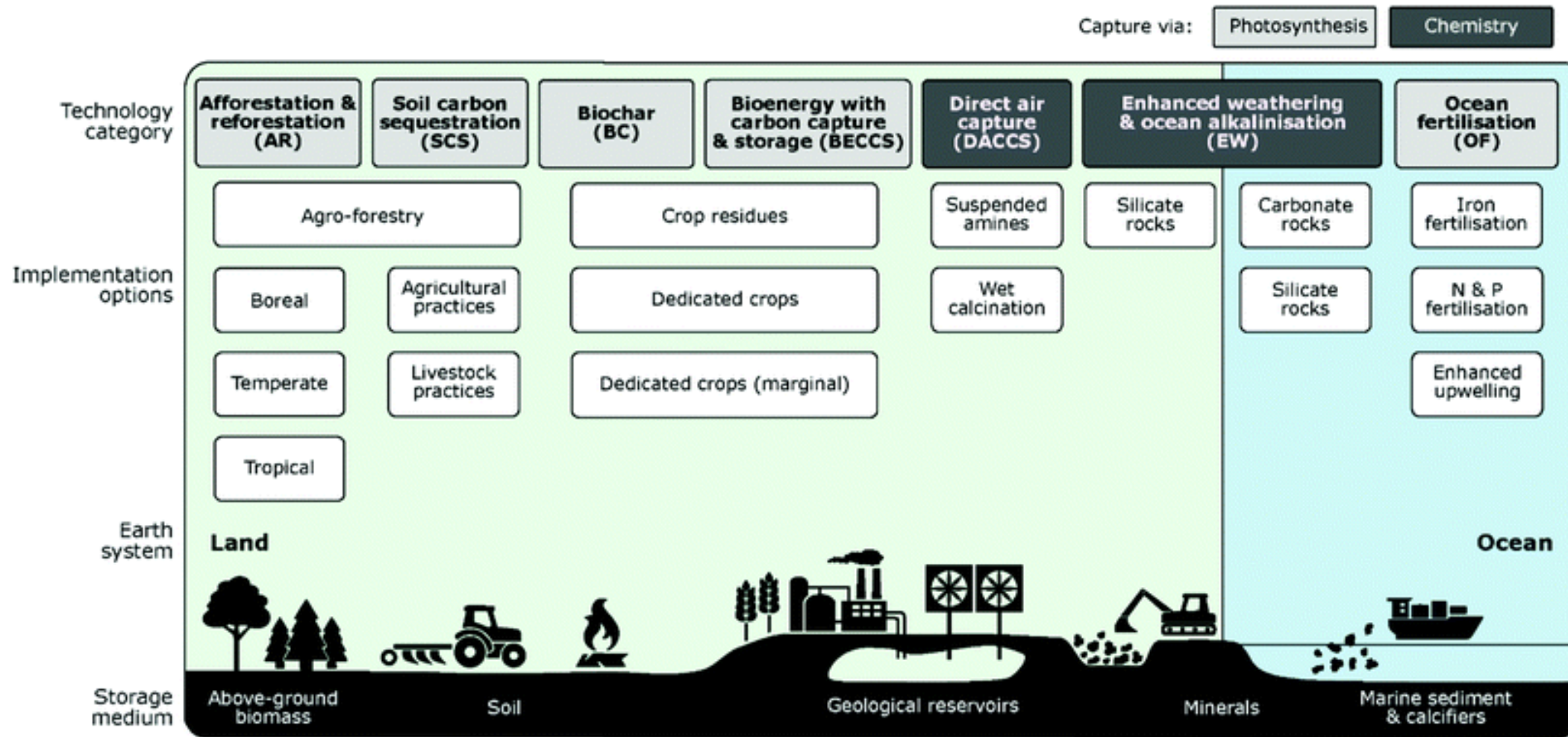
Hard-to-abate emissions

- Improvements of existing technologies
- Material efficiency
- Reduce transport emissions
- Process related emissions remain:
 - Cement production
 - $\text{CaCO}_3 \rightarrow \text{CaO} + \text{CO}_2$

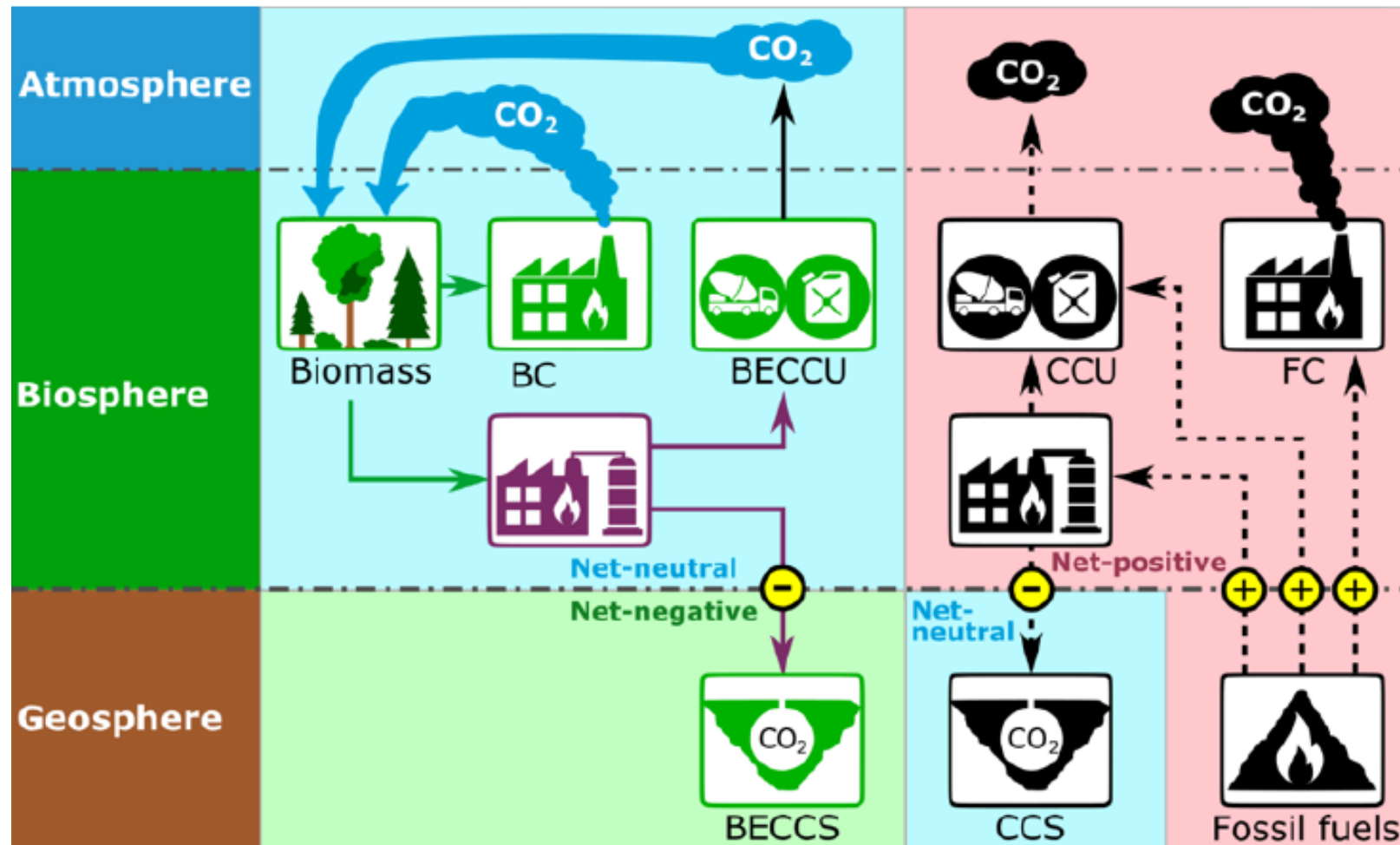
Removing carbon from the atmosphere

- Zero-emissions most probably require carbon removal
- Nature-based solutions: afforestation, biochar, etc.
- Technology-based solutions: CCUS, BECCS, DACS
- Compensation of emissions which are currently difficult to mitigate

Removing carbon from the atmosphere



Bioenergy carbon capture and storage (BECCS)



Olsson et al. 2020

Carbon removal technologies

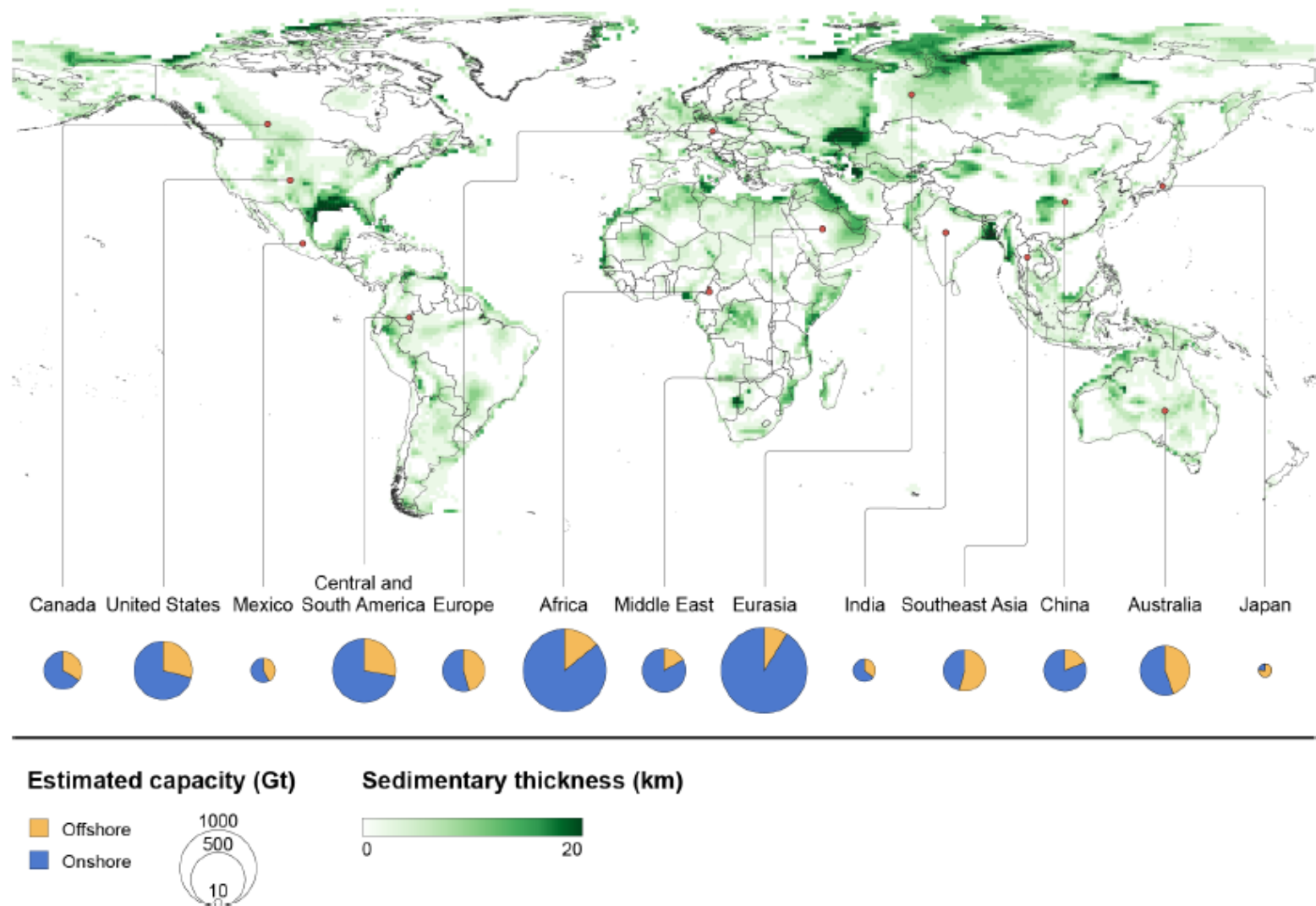
Approach	Approach type	Current maturity category	Carbon removal potential (cumul. to 2100, GtCO ₂)*	CO ₂ capture cost (USD/tCO ₂)
Bioenergy with CCS	Technology	Demonstration	100-1170	15-85
Direct Air Capture and Storage	Technology	Demonstration	108-1000	135-345
Enhanced weathering of minerals	Enhanced natural processes	Fundamental research	100-367	50-200
Land management and biochar production	Enhanced natural processes	Early adoption	78-1468	30-120
Ocean fertilisation/alkalinisation	Enhanced natural processes	Fundamental research	55-1027	-
Afforestation/reforestation	Nature-based	Early adoption**	80-260	5-50

* Estimates for carbon removal potential are not additive, as CDR approaches partially compete for resources

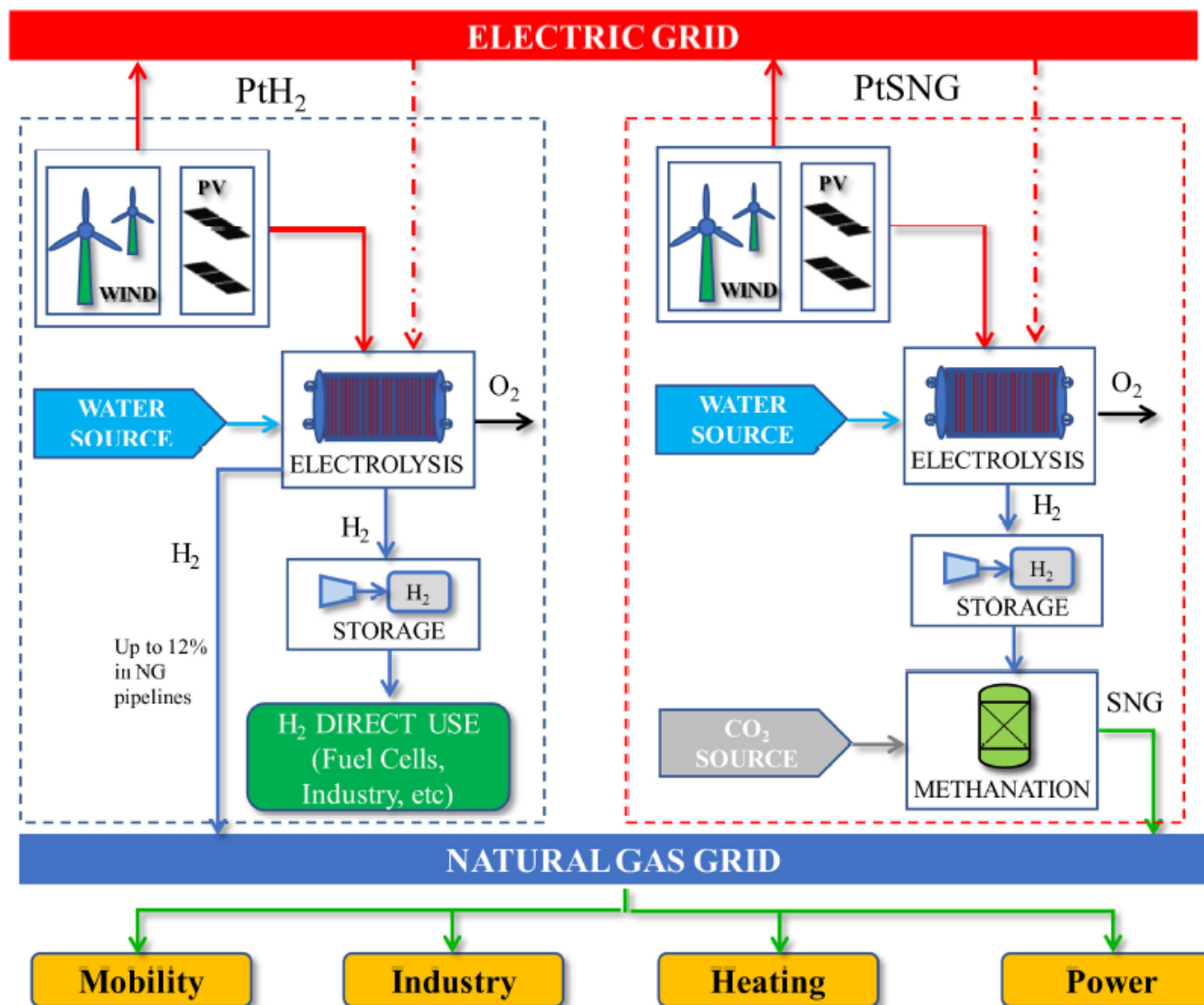
** While afforestation/reforestation is an established practice, it is at early adoption in the context of carbon removal.

Sources: EASAC (2018), Fuss et al. (2018), Haszeldine et al. (2018), Keith et al. (2018), Minx et al. (2018), Nemet et al. (2018), Realmonte et al. (2019), Smith et al. (2015).

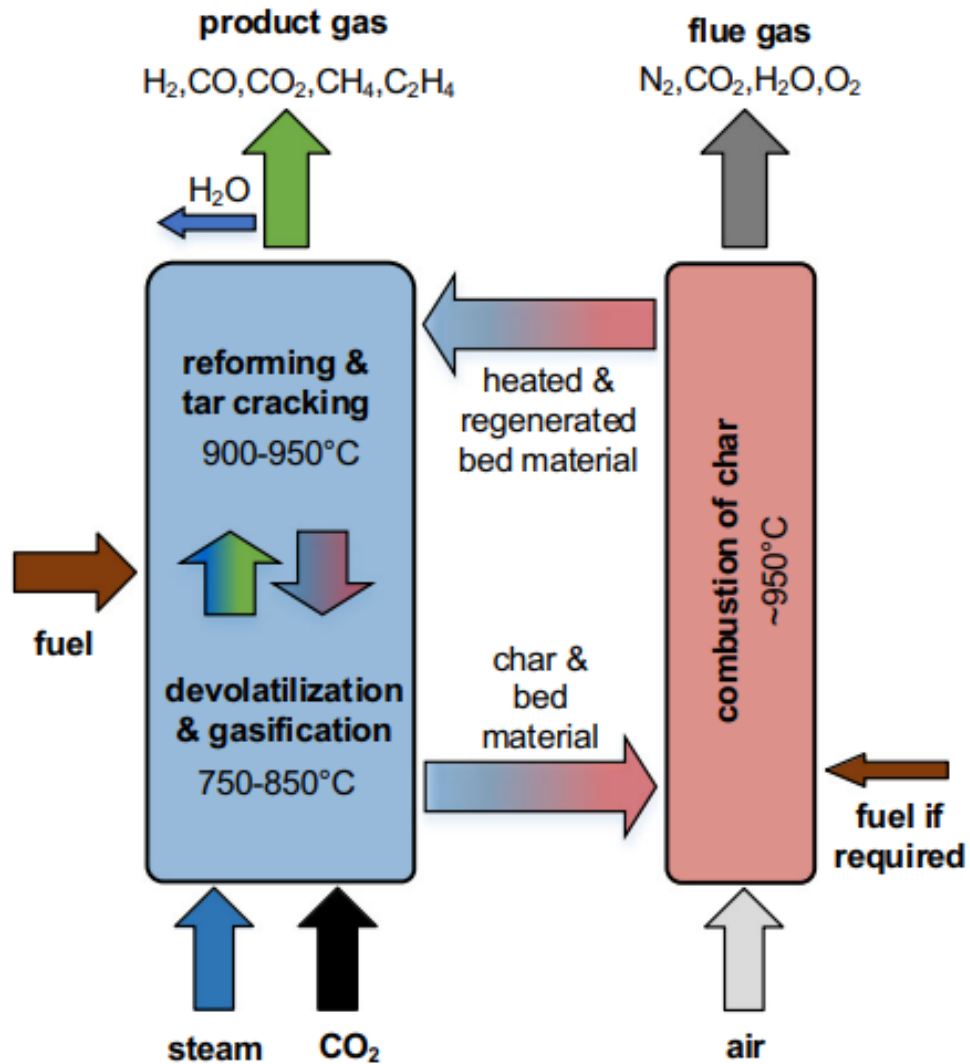
Storage sites



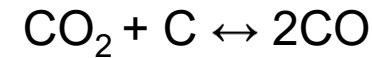
CCU: Power-to-gas



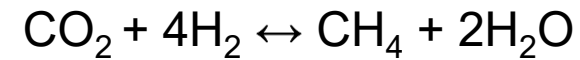
Biomass gasification with CO₂



Boudouard reaction

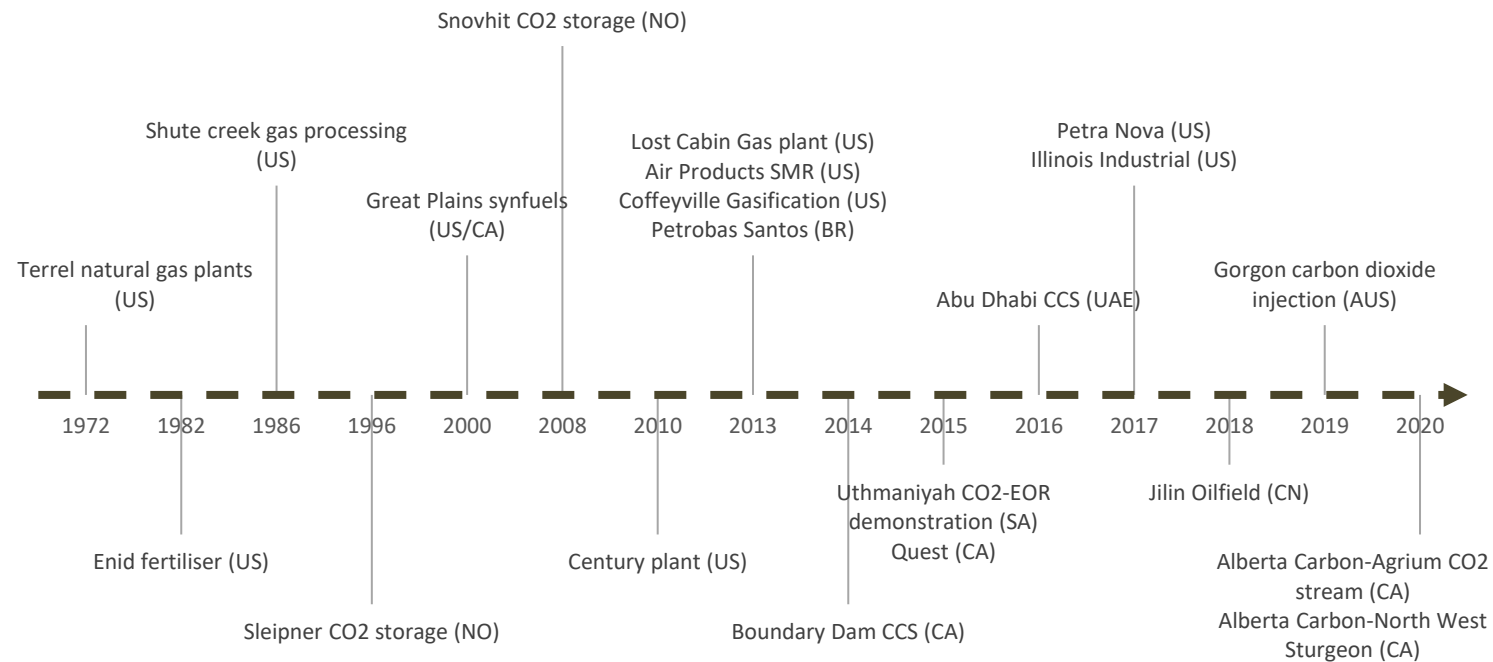


Methanation



2. Overview on CCUS projects

Existing large-scale projects

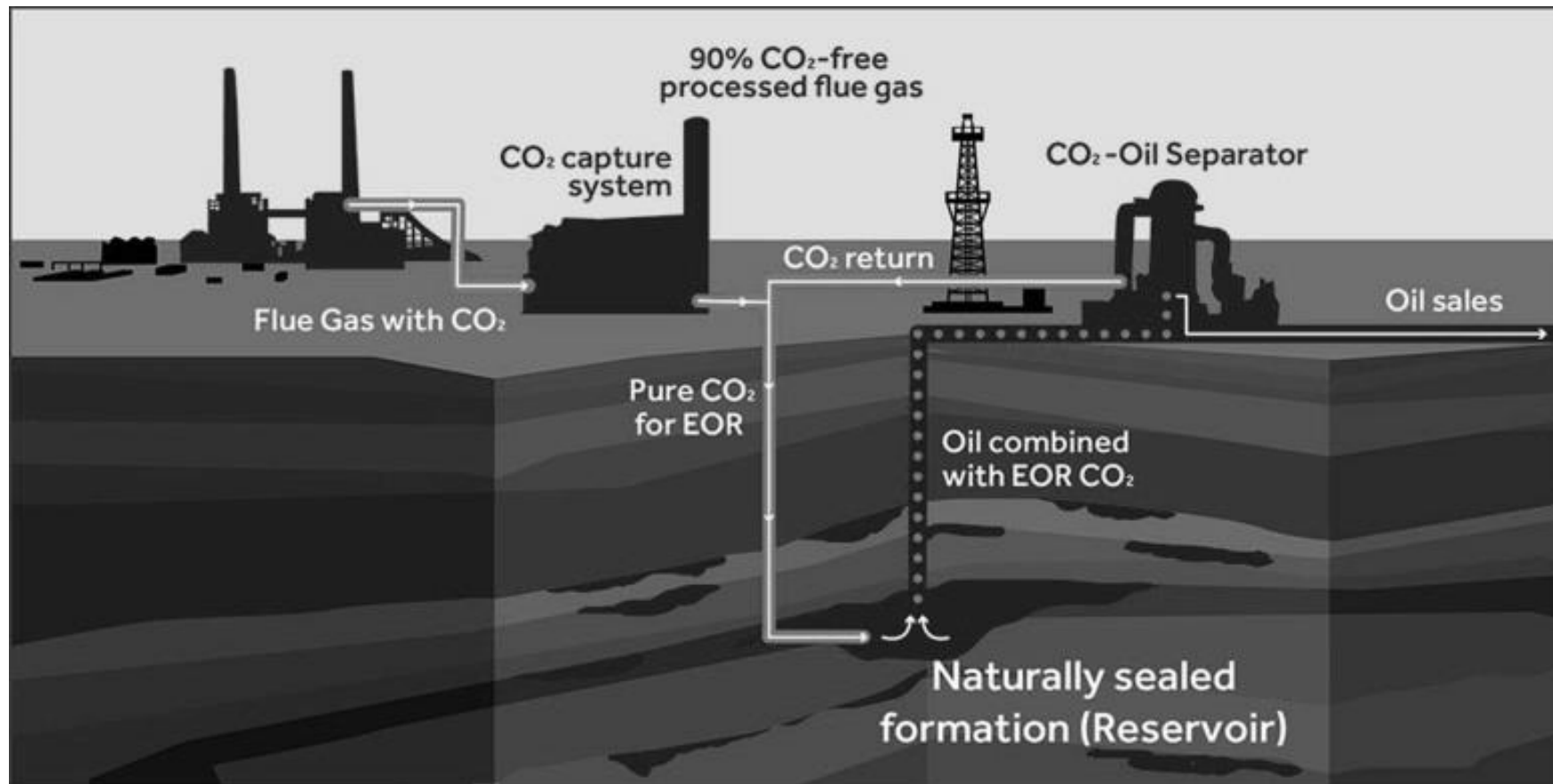


Source: IEA 2020, Special report on CCUS, own illustration

Large-scale projects (2020)

Country	Project	Operation date	Source of CO ₂	Capture (Mt/ yr)	Primary storage
US	Terrell natural gas plants	1972	Natural gas	0.5	EOR
US	Enid fertiliser	1982	Fertiliser production	0.7	EOR
US	Shute creek gas processing facility	1986	Natural gas	7	EOR
Norway	Sleipner CO2 storage	1996	Natural gas	1	Dedicated
US/ CA	Great Plains Synfuels	2000	Synthetic natural gas	3	EOR
US	Snohvit CO2 storage	2008	Natural gas	0.7	Dedicated
US	Century plant	2010	Natural gas	8.4	EOR
US	Century plant	2013	Hydrogen production	1	EOR
US	Lost Cabin Gas plant	2013	Natural gas	0.9	EOR
Brazil	Petrobras Santos	2013	Natural gas	3	EOR
CA	Boundary Dam CCS	2014	Power generation	1	EOR
Saudi Arabia	Uthmaniyah CO2-EOR demonstration	2015	Natural gas	0.8	EOR
United Arab Emirates	Abu Dhabi CCS	2015	Iron and steel production	0.8	EOR
US	Petra Nova	2017	Power generation (coal)	1.4	EOR
US	Illinois Industrial	2017	Ethanol production	1	Dedicated
China	Jilin oilfield	2018	Natural gas	0.6	EOR
Australia	Gorgon Carbon Dioxide Injection	2019	Natural gas	3.4-4.0	Dedicated
Canada	Alberta Carbon Trunk Line (ACTL) with Agrium CO2 stream	2020	Fertiliser production	0.-0.6	EOR
Canada	ACTL with North Sturgeon Refinery CO2 stream	2020	Hydrogen production	1.2-1.4	EOR

Enhanced oil recovery (EOR)

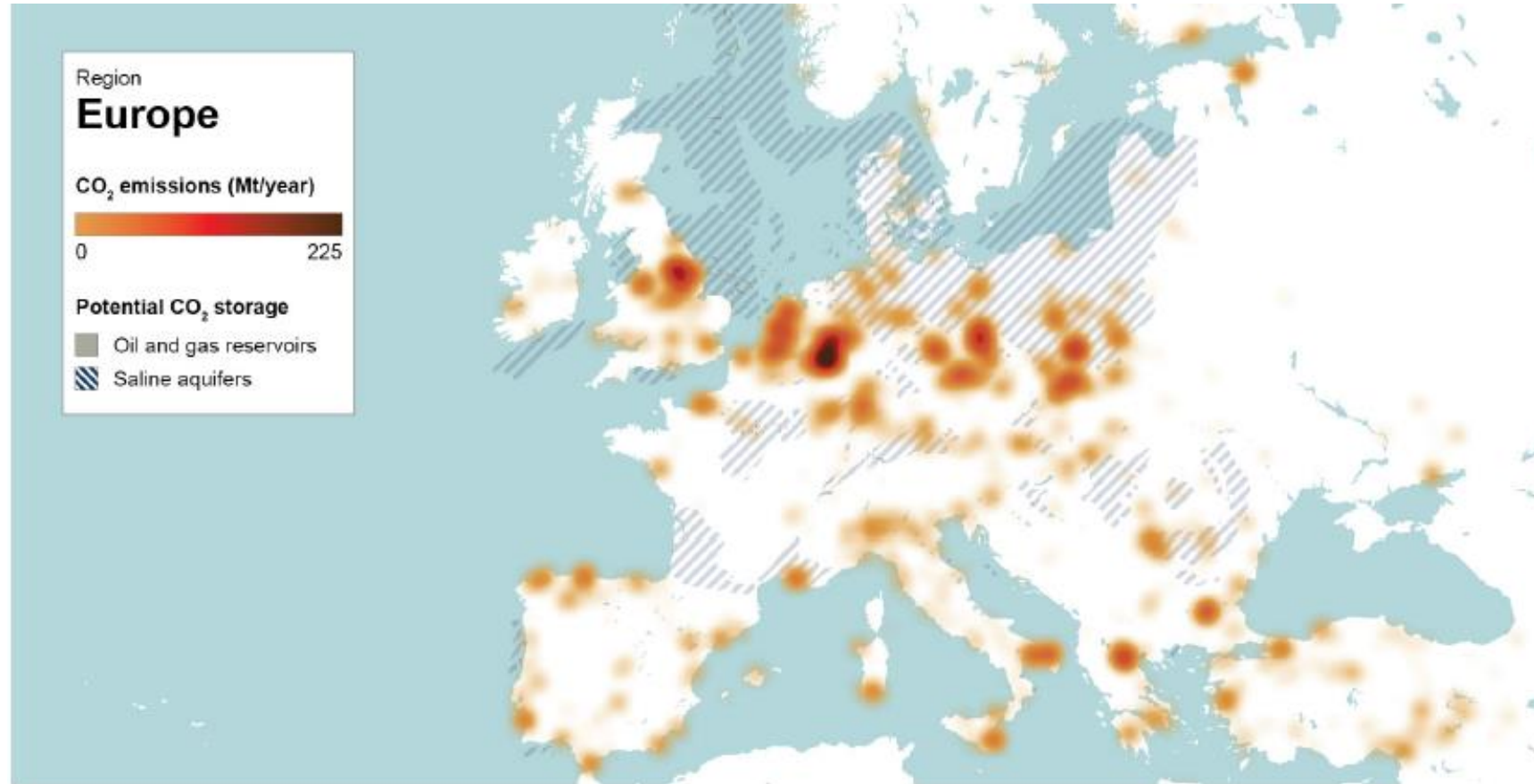


Wang et al. 2018

Potential CO₂ hubs in Europe

Country	Hub	CO ₂ sources	Emissions (Mt/yr)
Germany	North Rhine- Westphalia/Ruhr	Refining, (petro)chemicals, cement, iron and steel, waste incineration	35
France	Fos-Berre/Marseille	Refining, (petro)chemicals, cement, iron and steel	31
Netherlands	Rotterdam	Refining, (petro)chemicals, cement, iron and steel, waste incineration, bio-based industries	28
Belgium	Antwerp	Refining, (petro)chemicals, cement, iron and steel	20
France	Le Havre	Power, refining, (petro)chemicals, cement, iron and steel	14
Scandinavia	Skagerrak/Kattegat	(Petro)chemicals, fertilisers, refinery, cement, pulp and paper	14
UK	Humberside	Refining, (petro)chemicals, cement, iron and steel	12.4
UK	South Wales	Refining, (petro)chemicals, cement, iron and steel, waste incineration, bio-based industries	8.2
UK	Grangemouth/Fifth of Five	Power, refining, (petro)chemicals	4.3
UK	Teesside	Refining, (petro)chemicals	3.1
UK	Merseyside	Refining, (petro)chemicals, pulp and paper, glass	2.6
UK	Southampton	Refining, (petro)chemicals, cement	2.6

Possible storage in Europe

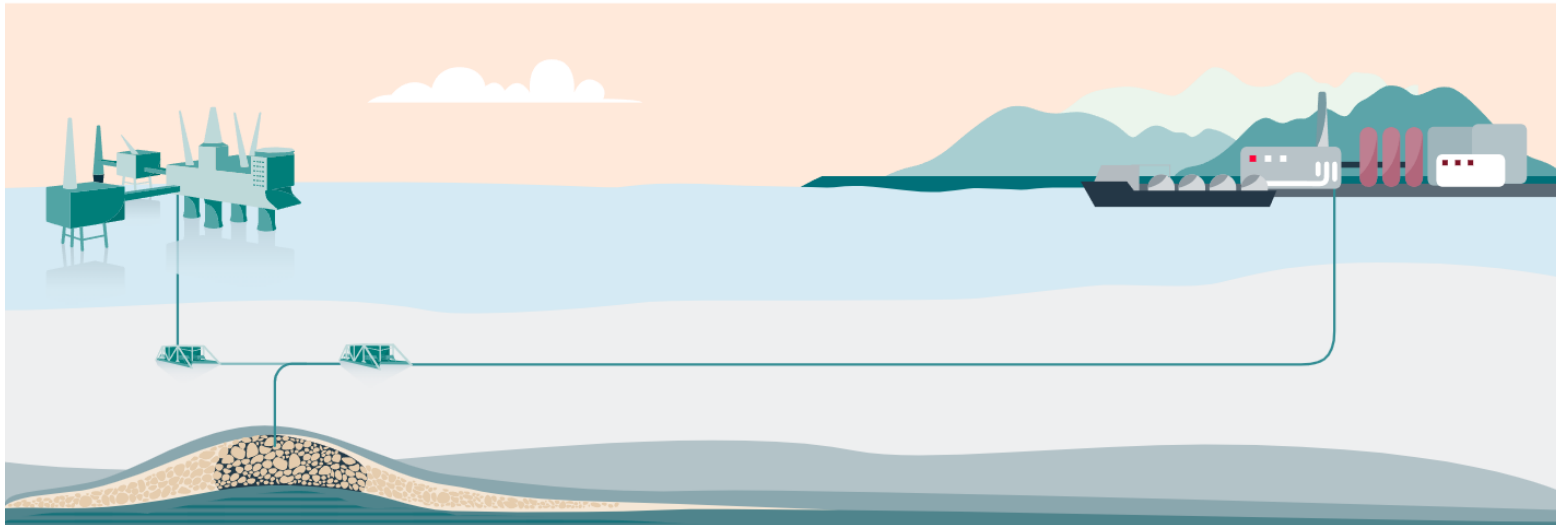


Source: CO₂ storage data based on CO2StoP (2020), European CO₂ storage database, CO₂ Storage Potential in Europe (CO2StoP).

IEA 2020, Special report on CCUS

Longship project

- Industrial CCS storage project
- Open access infrastructure: storing significant amounts of CO₂ from across Europe
- More than 20 years experience for CCS in Norway
- Subsidies for capital and operational costs by the government



<https://www.equinor.com/energy/northern-lights>

Longship project

- Waste incineration plant
- Capture of 400kt CO₂/ year
- 200kt removed from atmosphere



<https://ccsnorway.com/capture-fortum-oslo-varme/>

- Cement manufacturing
- Capture of 400kt CO₂/ year



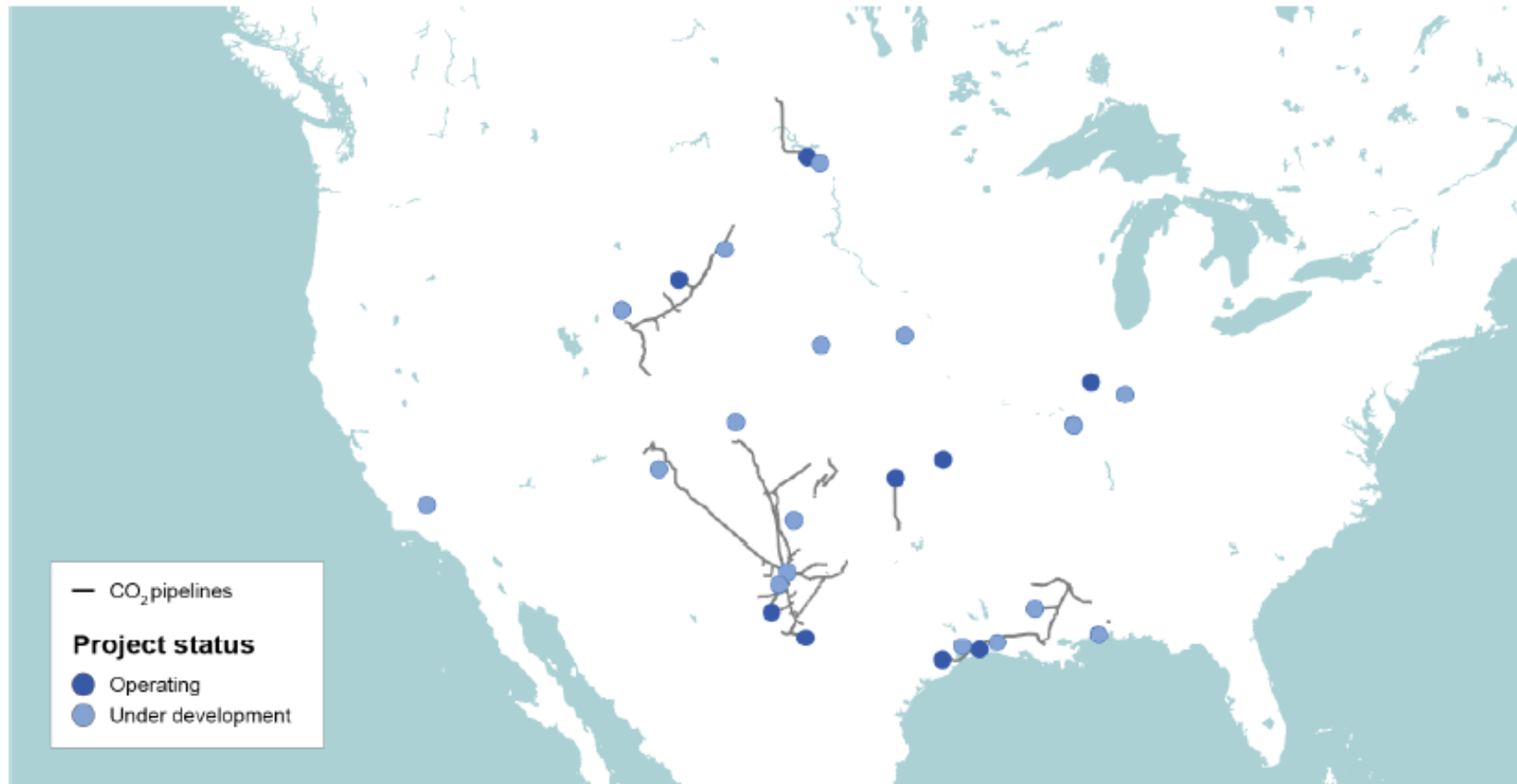
<https://ccsnorway.com/capture-norcem/>



<https://geoexpro.com/europes-first-full-scale-onshore-co2-storage-project/>

- Create conditions for investment -> put a value on reducing emissions and direct support for CCUS projects
- Development of industrial hubs with shared CO₂ infrastructure
- Identify and encourage development of CO₂ storage in key regions
- Innovations to reduce capture cost

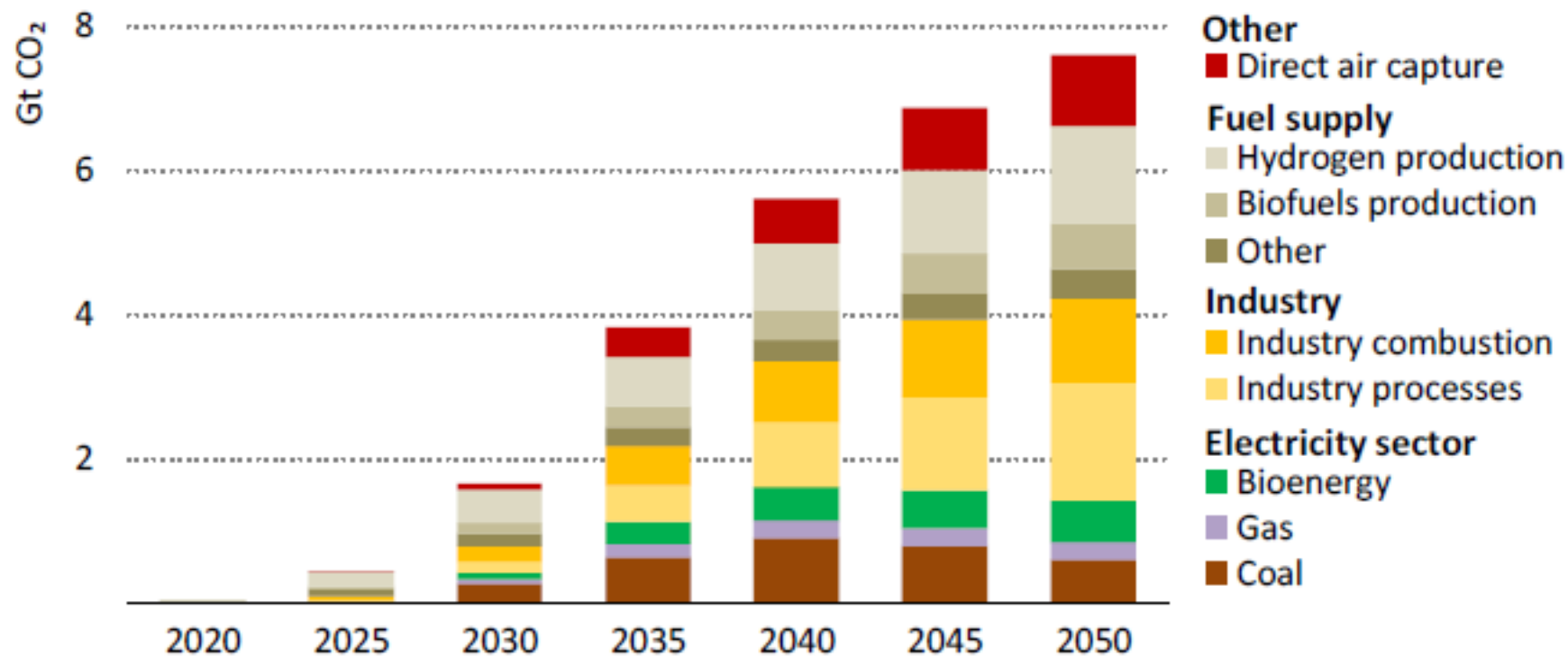
CO₂ transport in the USA



Source: Transport infrastructure based on Edwards, R. and Celia, M. (2018), Infrastructure to enable deployment of carbon capture, utilization, and storage in the United States.

IEA 2020, Special report on CCUS

Outlook



IEA 2021 Net Zero by 2050

3. Positive and negative aspects

Causal loops

Costs

Pros and Cons of CCUS

Pros

- Reduction of GHG emissions from existing processes
- Compensation of remaining emissions in the future
- CO₂ source for fuel and chemical production

Cons

- Almost no commercial interest without incentives or emission penalties
- Shift of climate change mitigation into the future
- Cause for further usage of fossil fuels
- Concerns about escape of stored CO₂

Carbon budget

Carbon Budget: The cap on total greenhouse gas emissions to limit global warming to a certain temperature threshold (e.g., 1.5°C or 2°C).

Calculation --Estimation Basis: Derived from the linear relationship between cumulative CO2 emissions and the global temperature increase.

Remaining Budget for 1.5°C Goal

Starting Point (2020): Approximately 400 gigatonnes(Gt) of CO2 (67th percentile).

Current Estimate: Roughly 183 Gt CO2 remaining (Source: [Mercator Research Institute on Global Commons and Climate Change \(MCC\)](#)).

Probabilistic Nature

Probability vs. Uncertainty: The budget reflects the likelihood of staying within the temperature target, rather than a fixed uncertainty margin.

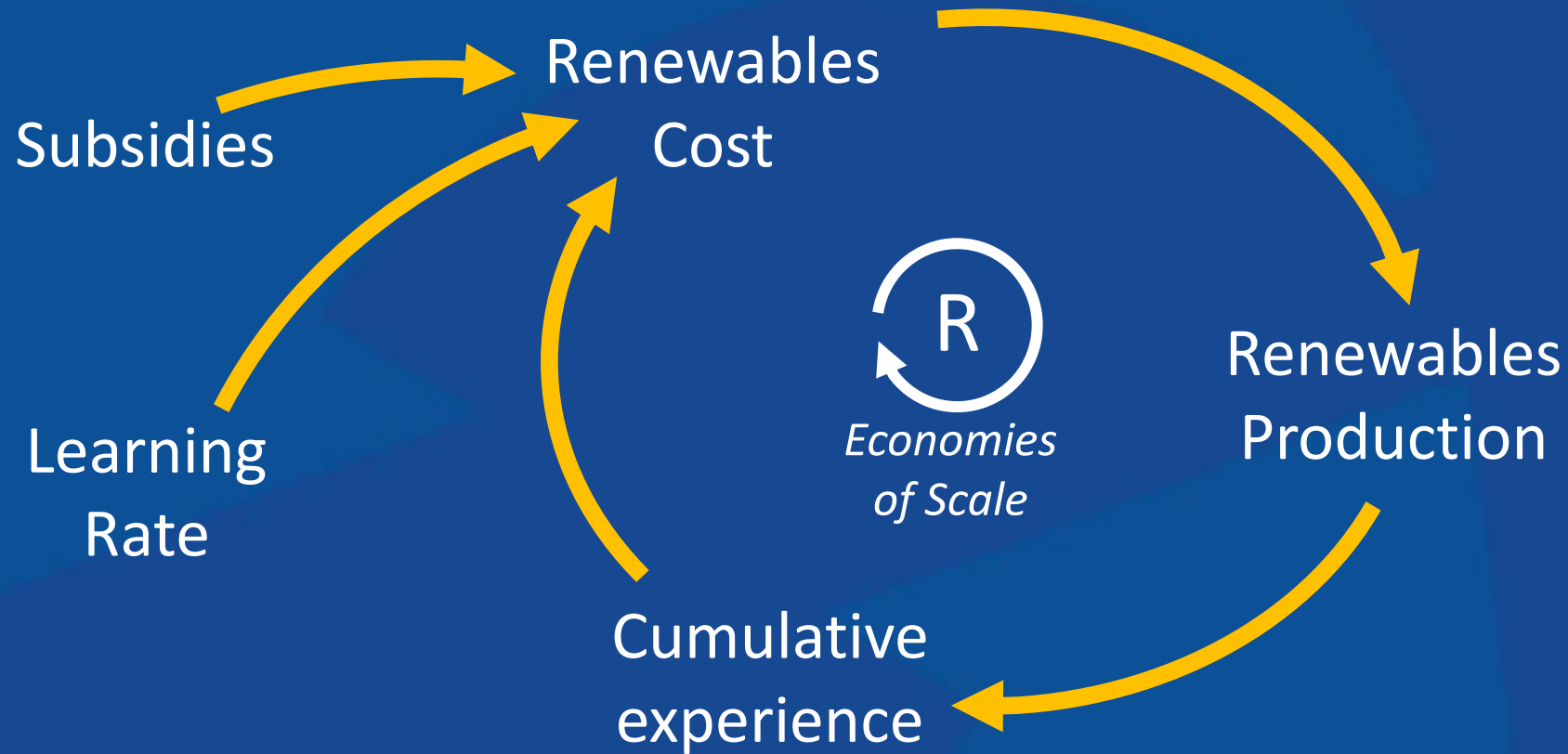
Budget Longevity

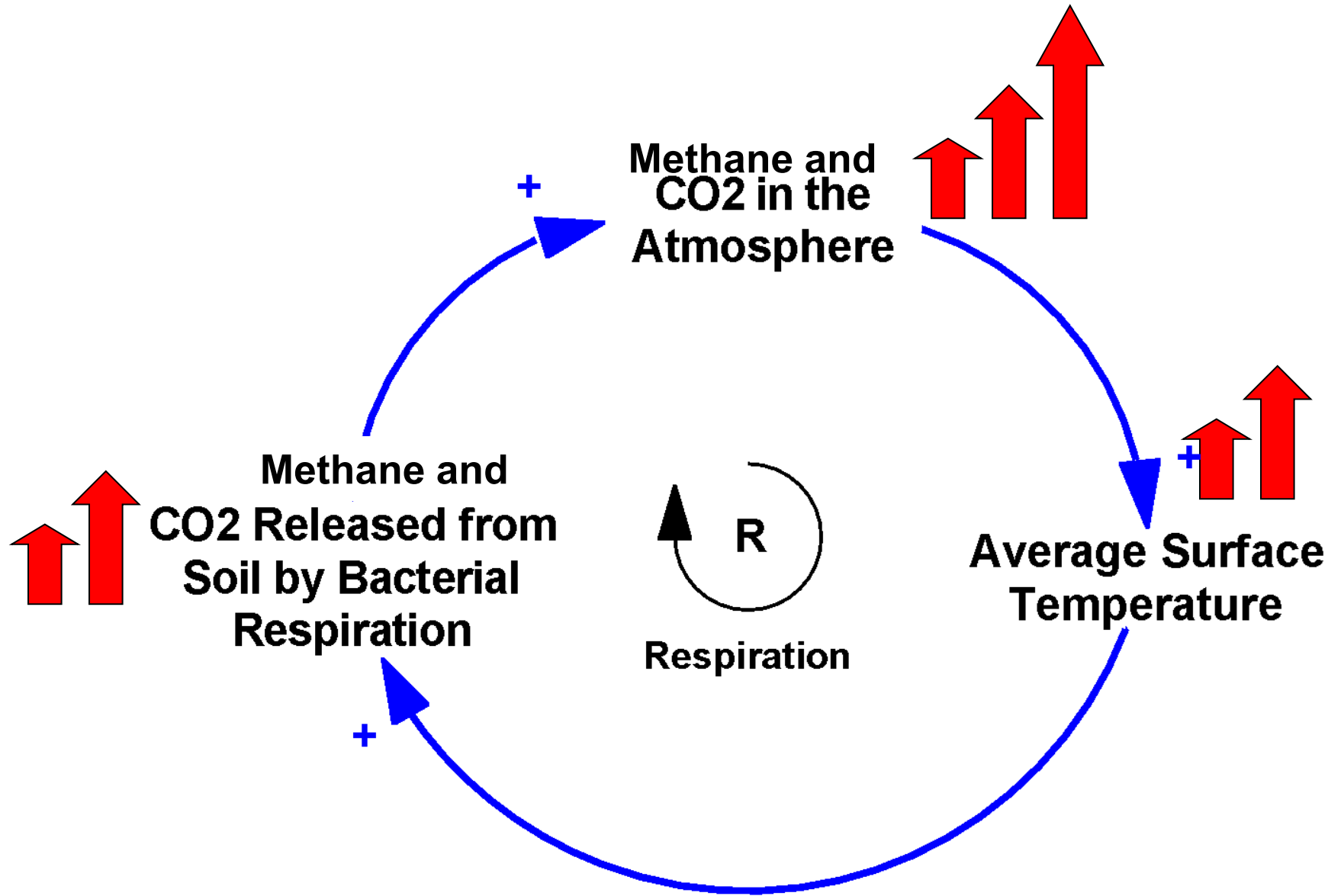
Emissions Rate Dependence: The duration of the remaining budget varies based on current and future rates of greenhouse gas emissions.

Mitigation Pathways: Different strategies and policies will alter the time frame of the carbon budget.

External Factors: Unanticipated events, like the COVID-19 pandemic, can affect emissions and thus the carbon budget lifespan.

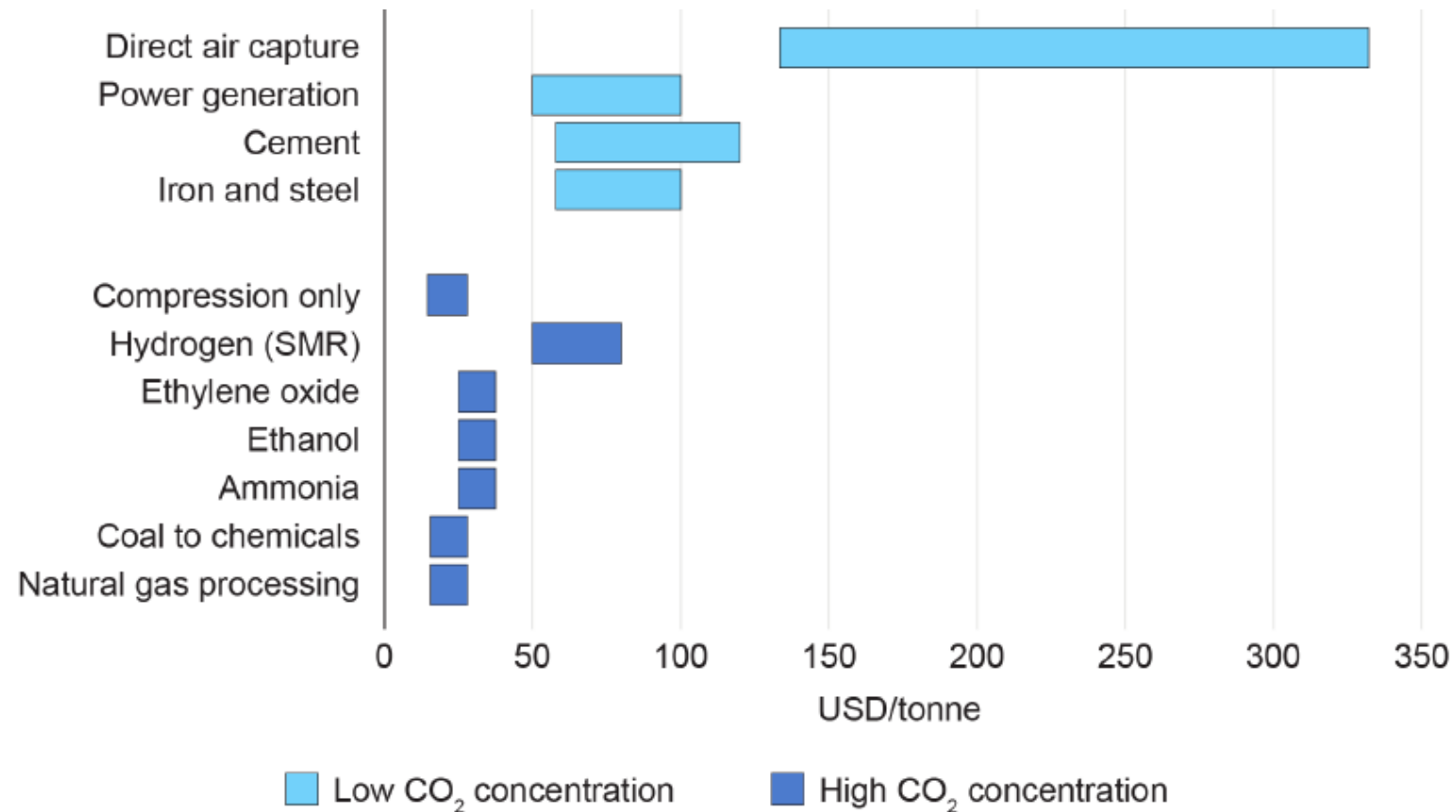
Subsidies externally reduce price and *increase growth* in the loop





3. Costs of carbon capture

Capture cost



IEA 2020, Special report on CCUS

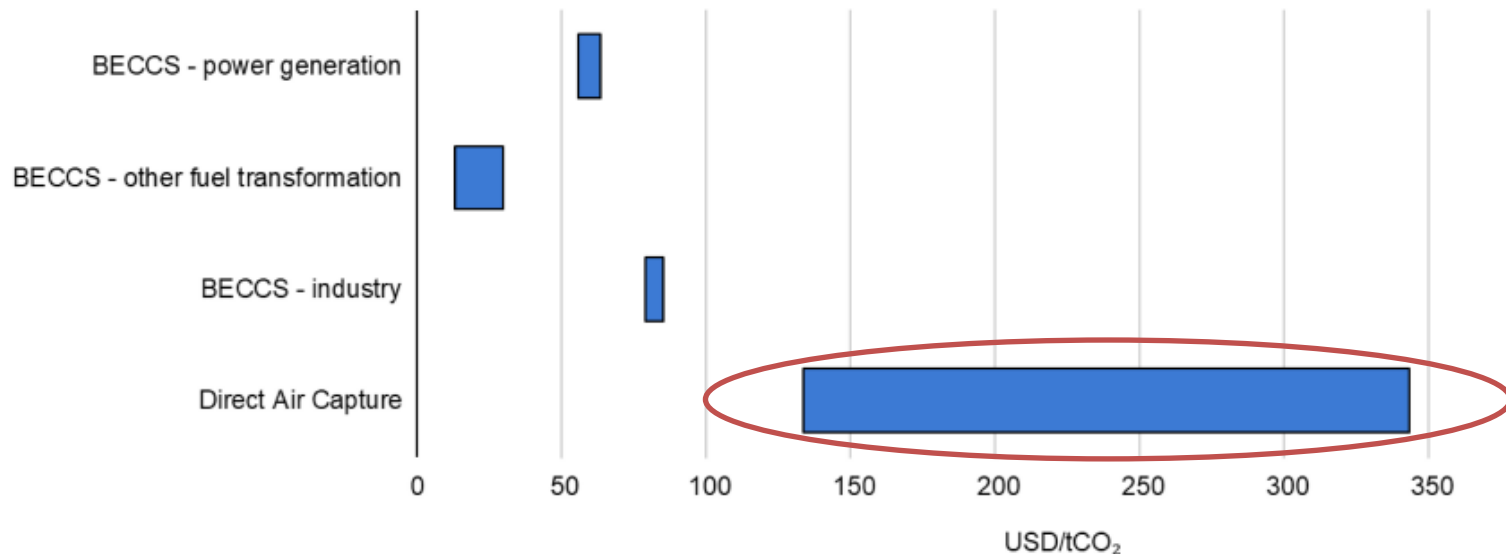
Capture cost

Capital and operational fix costs

Energy costs

$$C_{DAC} = \frac{C_C + C_{OF}}{t_{CO_2}} + c_{var} + DAC_{ele.in} * c_{ele} + DAC_{th.input} * c_{th}$$

Variable costs



Notes: CO₂ capture costs are based on the following assumptions: technical lifetime = 25 years; representative discount rate = 8%; the price of fuel = USD 7.50/GJ; the price of electricity = USD 6.7/GJ. BECCS applied to industrial processes is based on chemical absorption.

Sources: EASAC (2018), Fuss et al. (2018), Haszeldine et al. (2018), Keith et al. (2018), Realmonte et al. (2019).

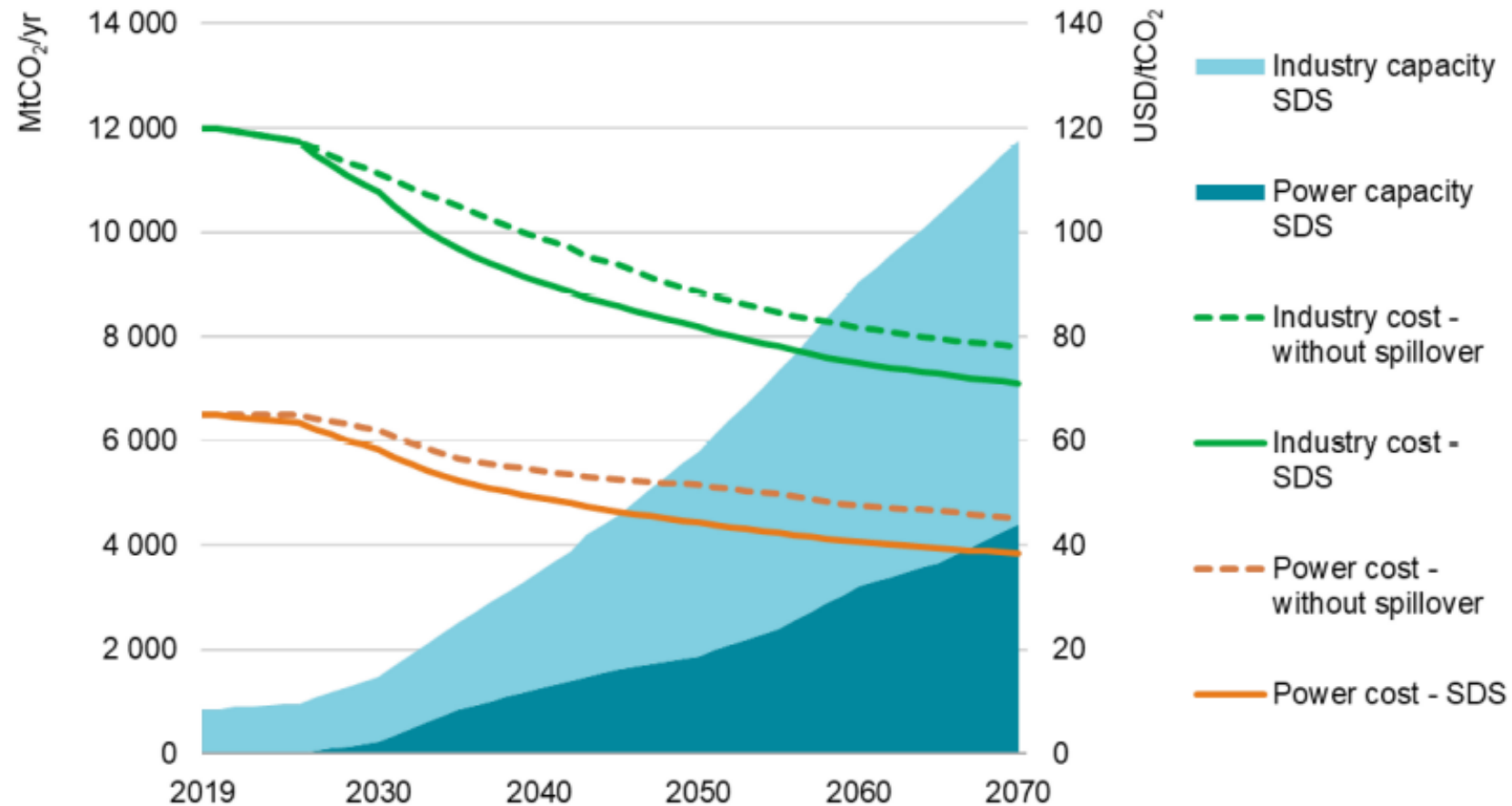
Energy demand and costs

Biogas upgrading	Water scrubbing	Amine scrubbing	PSA	Membrane
Methane recovery	98%	99.9%	98%	99.5%
Energy demand [kWh/Nm ³]	0.2-0.5	0.05-0.18	0.16-0.43	0.18-0.35
Temperature level		120-160°C		
100 Nm ³ /h	5060	4765	5220	3810
250 Nm ³ /h	2760	2510	2710	2450
500 Nm ³ /h	1750	1760	1860	1860

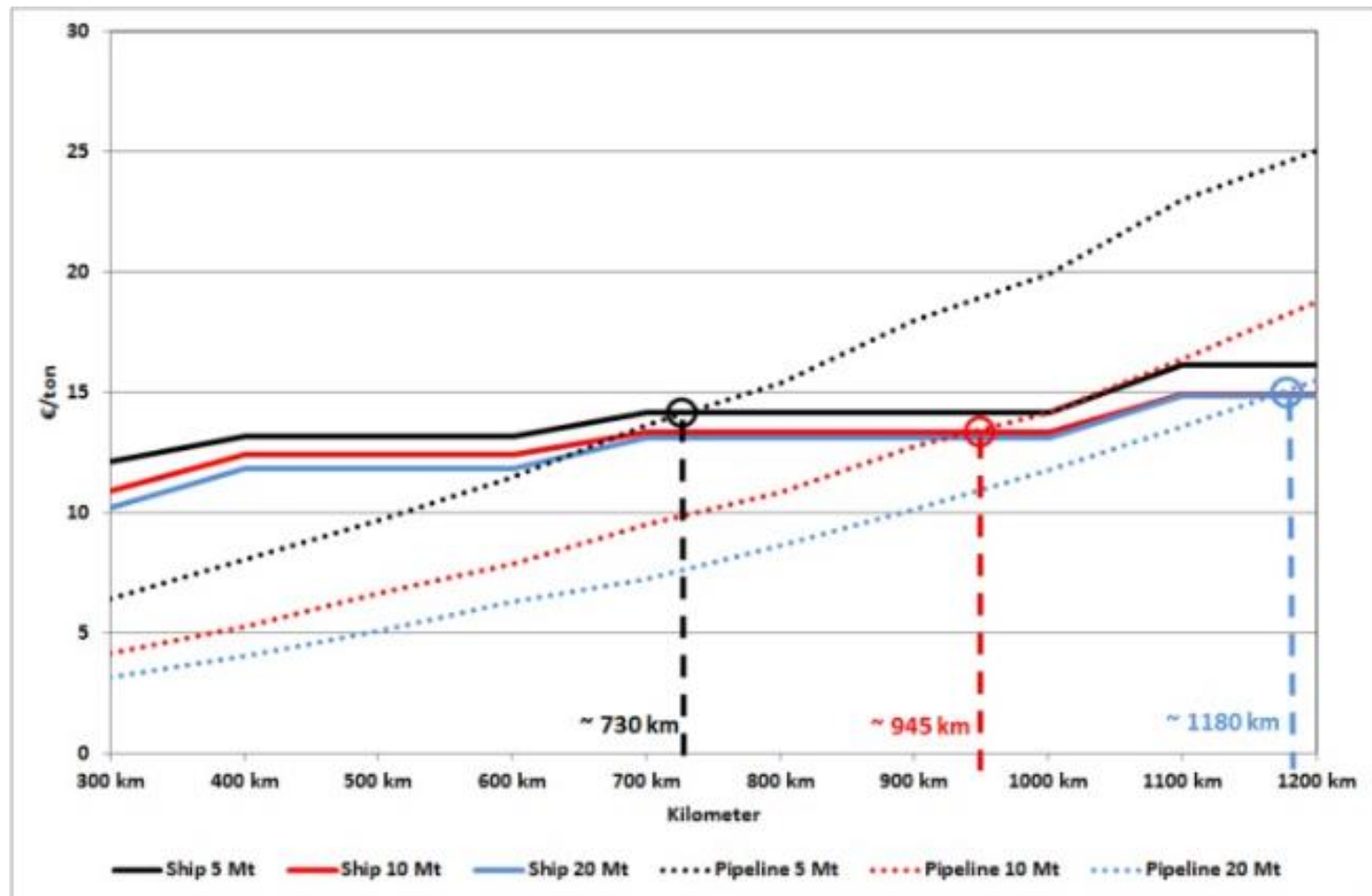
Fajrina et al. 2023

Direct air capture	Solid-DAC	Liquid-DAC	PSA	Membrane
Electricity demand [MWh/ton CO ₂]	0.22-0.6			
Heat demand [MWh/ton CO ₂]	1.11-3.27			
Temperature level		900		

Cost reductions for the sustainable development scenario

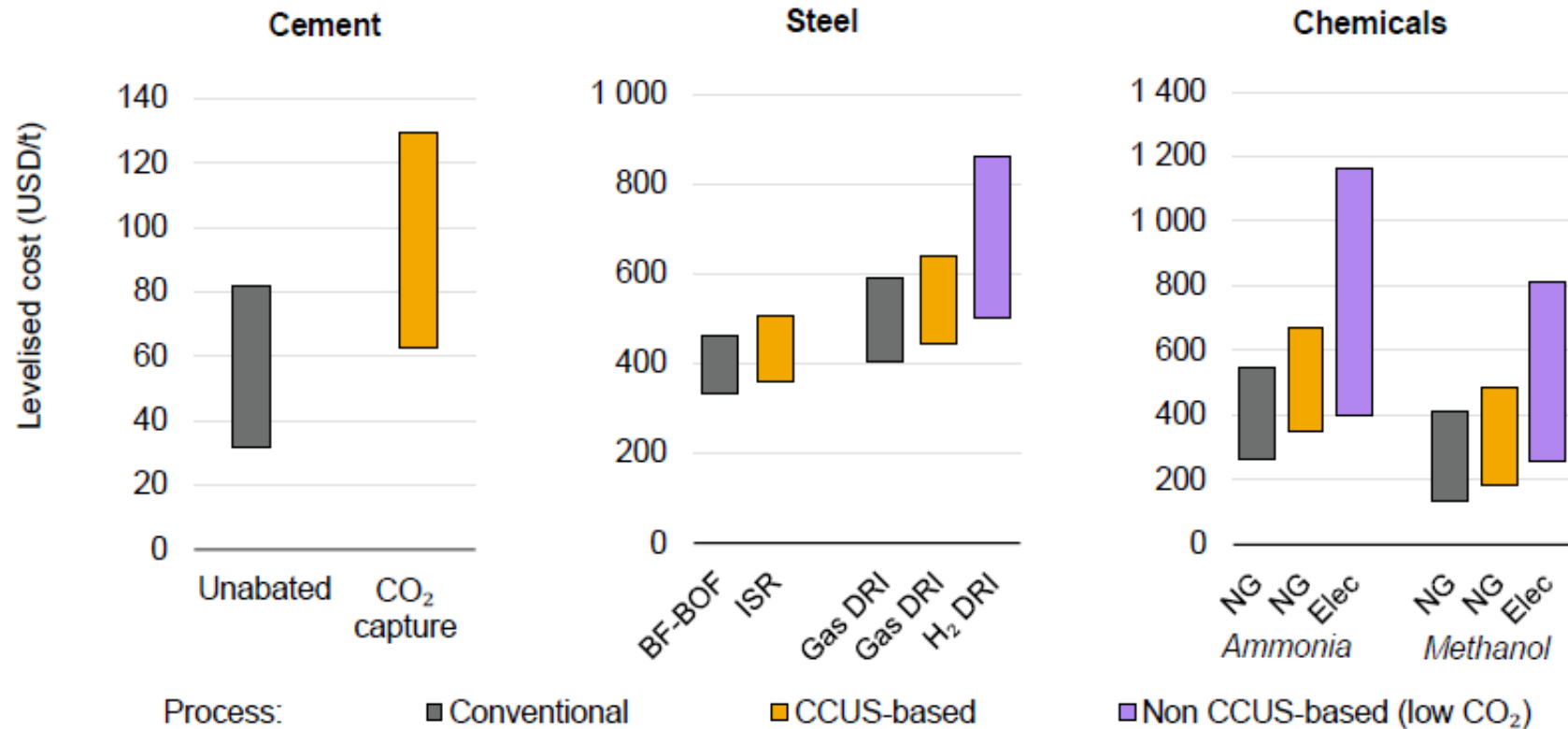


CO₂ transport cost



Kjärstad et al. 2016

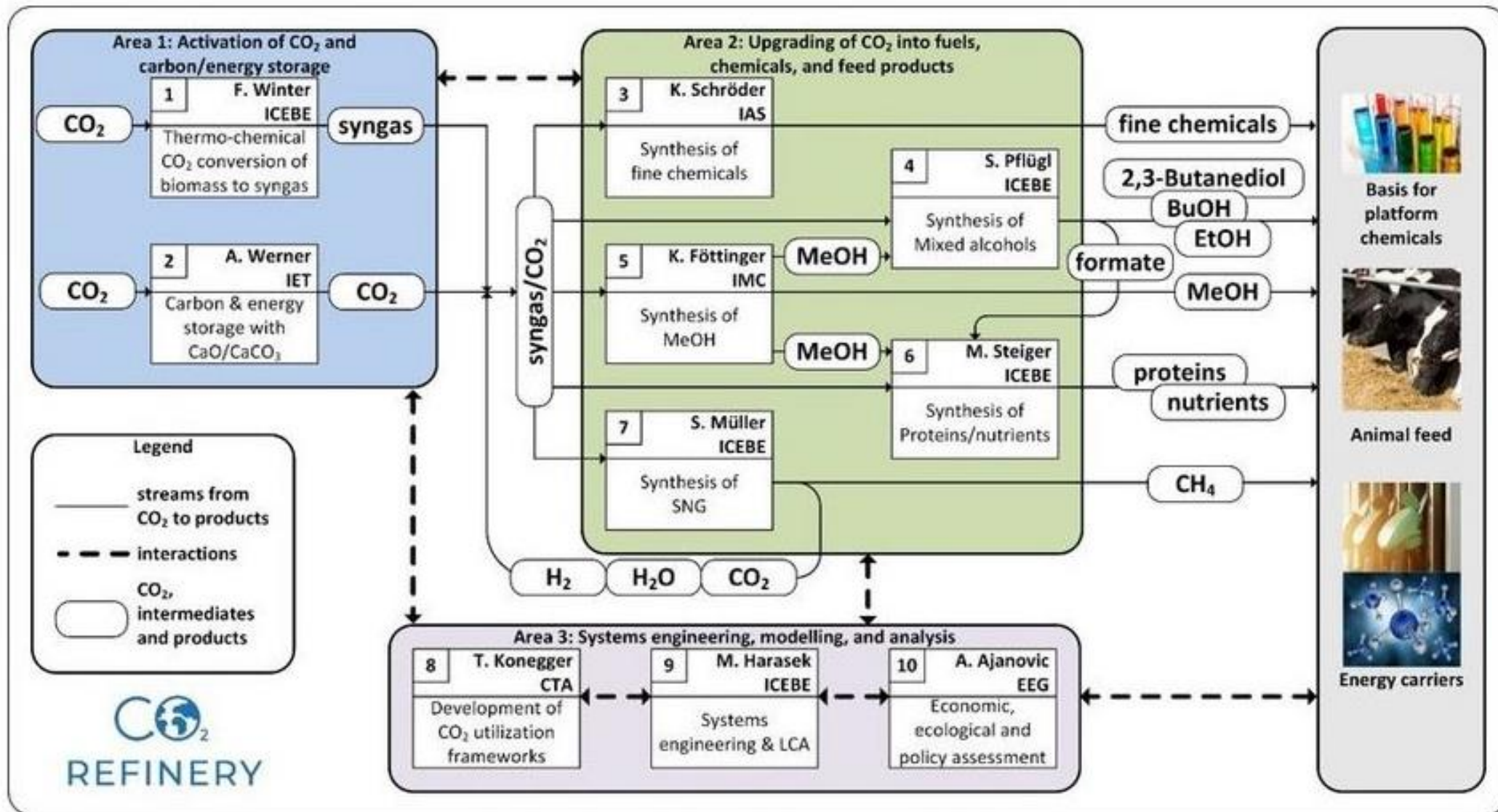
Cost increase of products



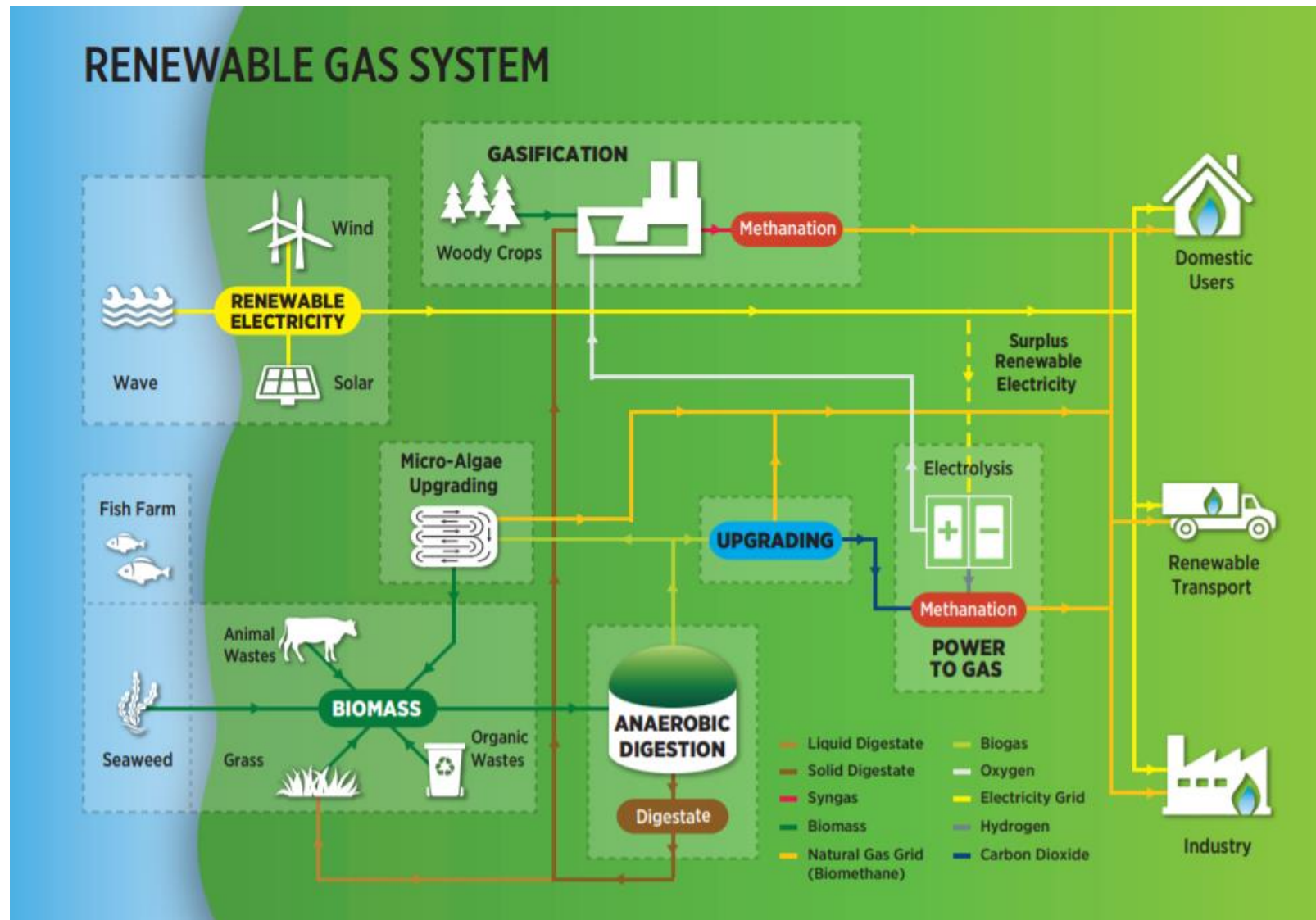
4. Selected CCU applications

E-Methanol and synthetic natural gas

CO₂Refinery

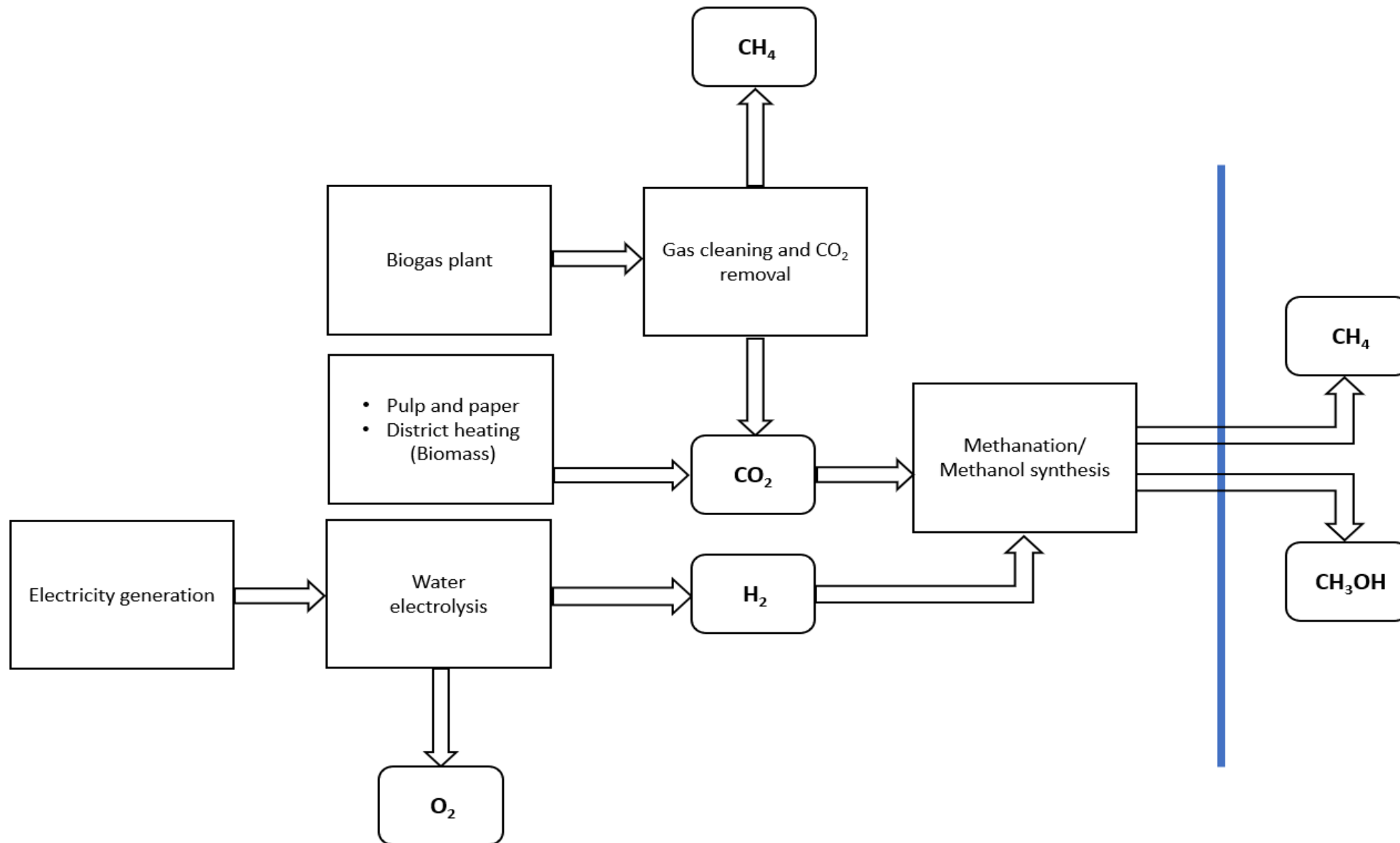


Renewable gas system



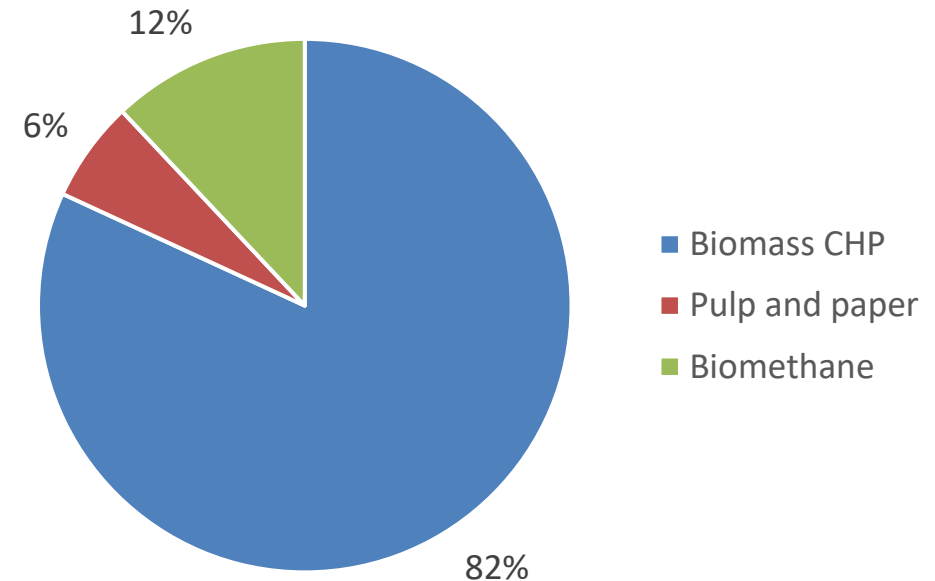
Source: Green Gas Brochure,
www.MaREI.ie

Process chains

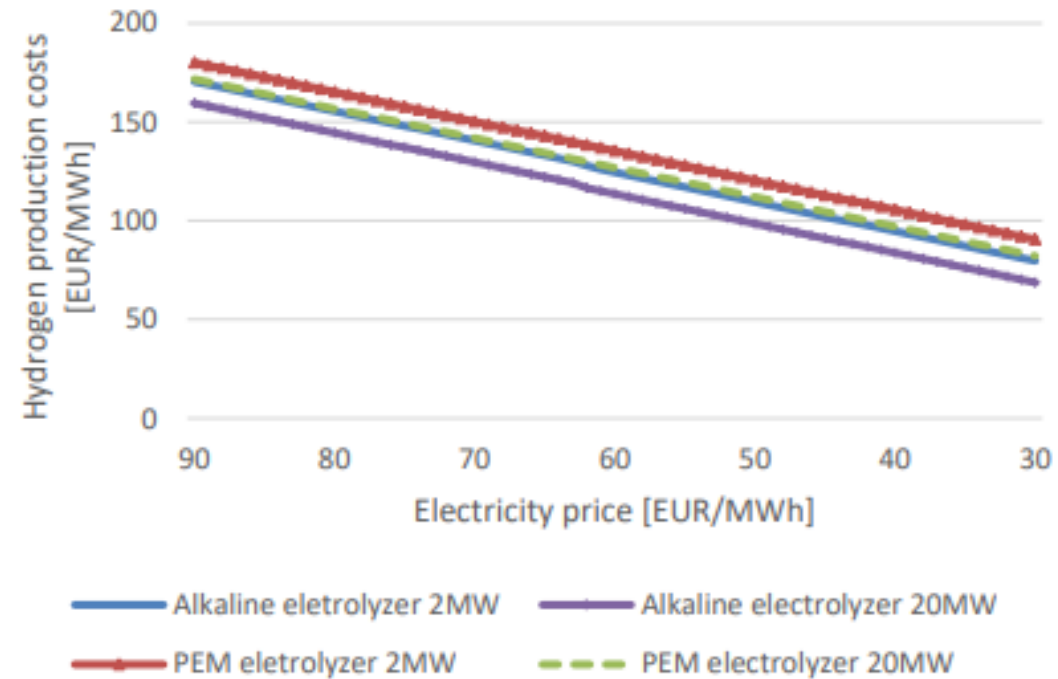
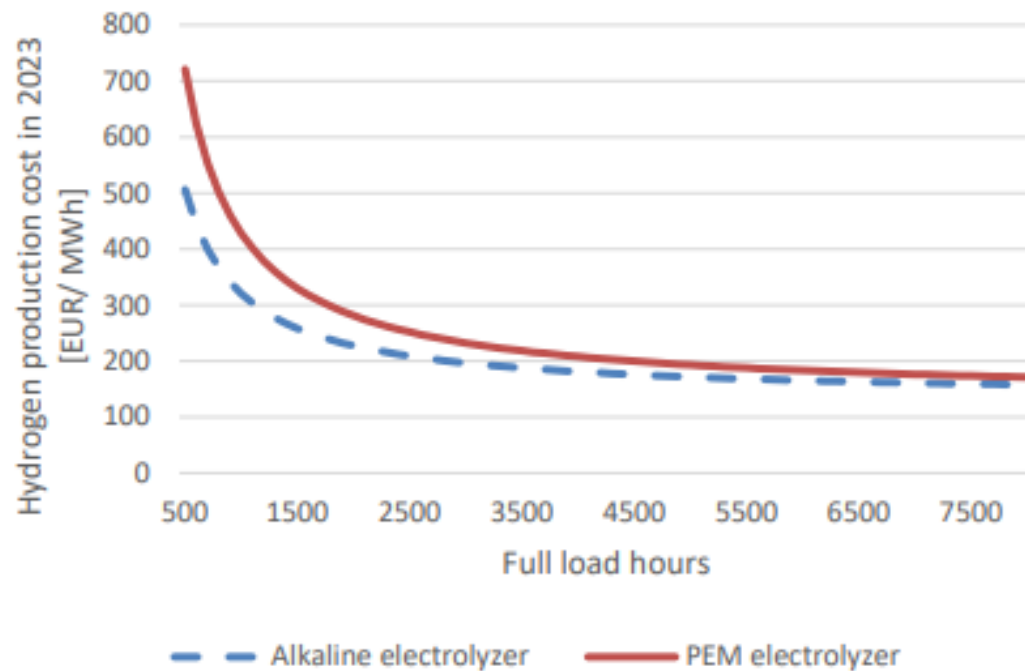


Biomass-derived CO₂ potentials in 2030

- Target of 35 bcm biomethane
 - 41-69 Mt CO₂/ a
- Pulp and paper
 - 25 Mt direct CO₂ emissions
- 99 Mtoe of solid biofuels for heating and electricity
 - 354-396 Mt CO₂/ a
- Total: 420- 490 Mt CO₂/ a

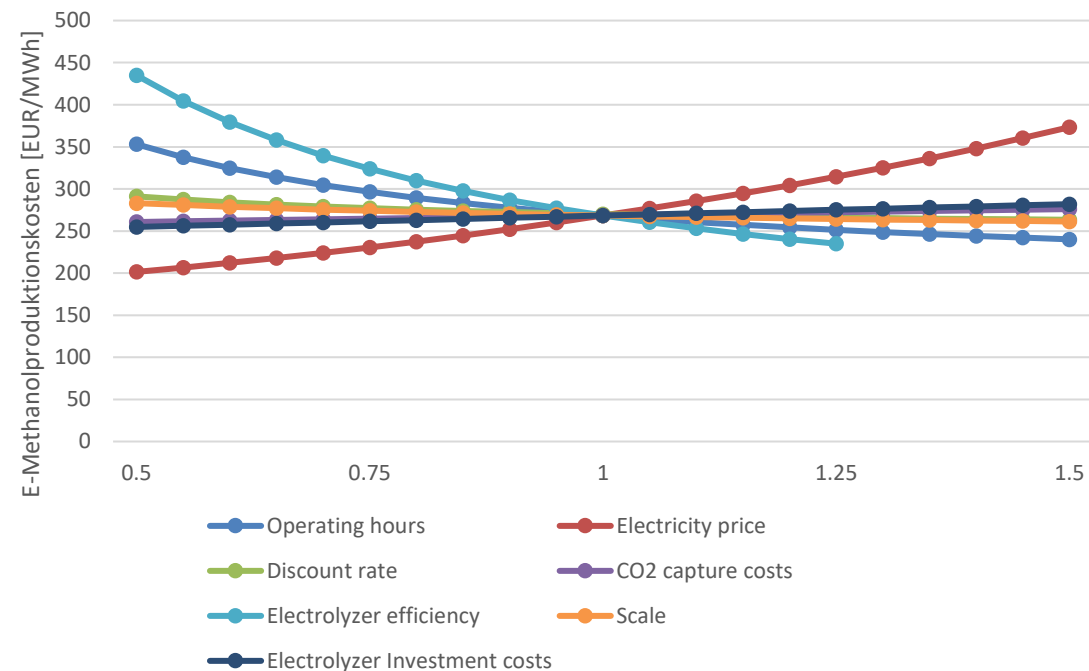
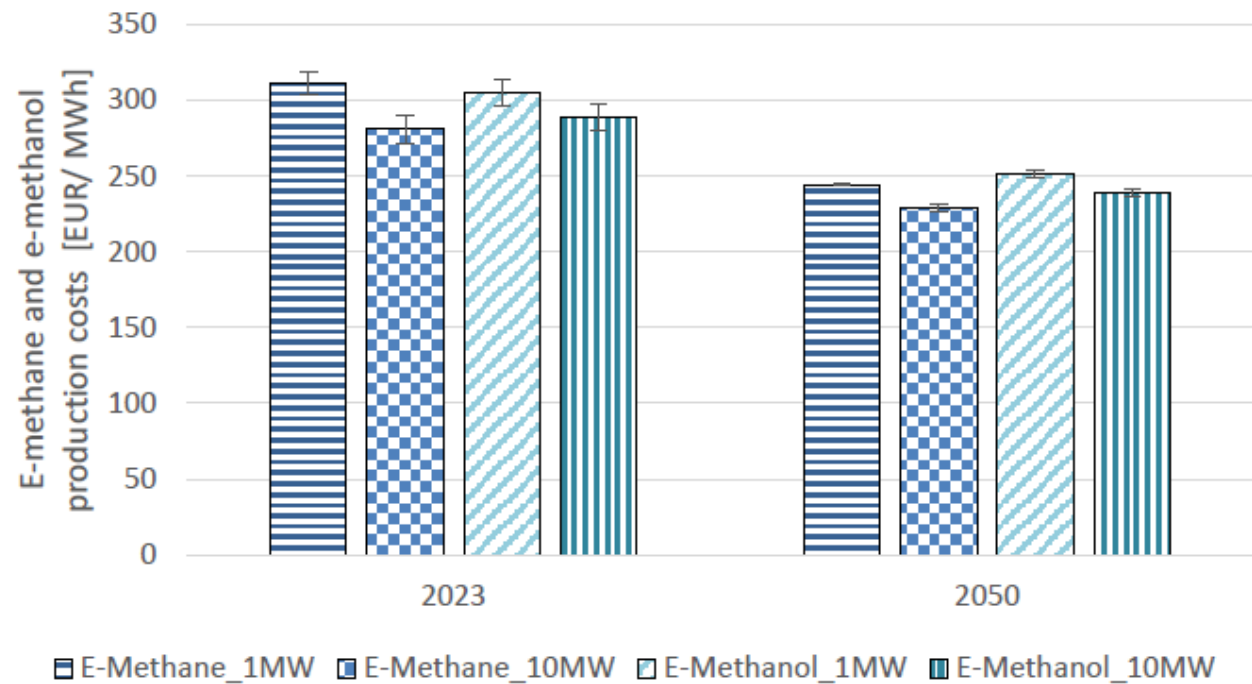


Hydrogen production costs



Radosits et al. 2024

Small-scale e-methanol and e-methane



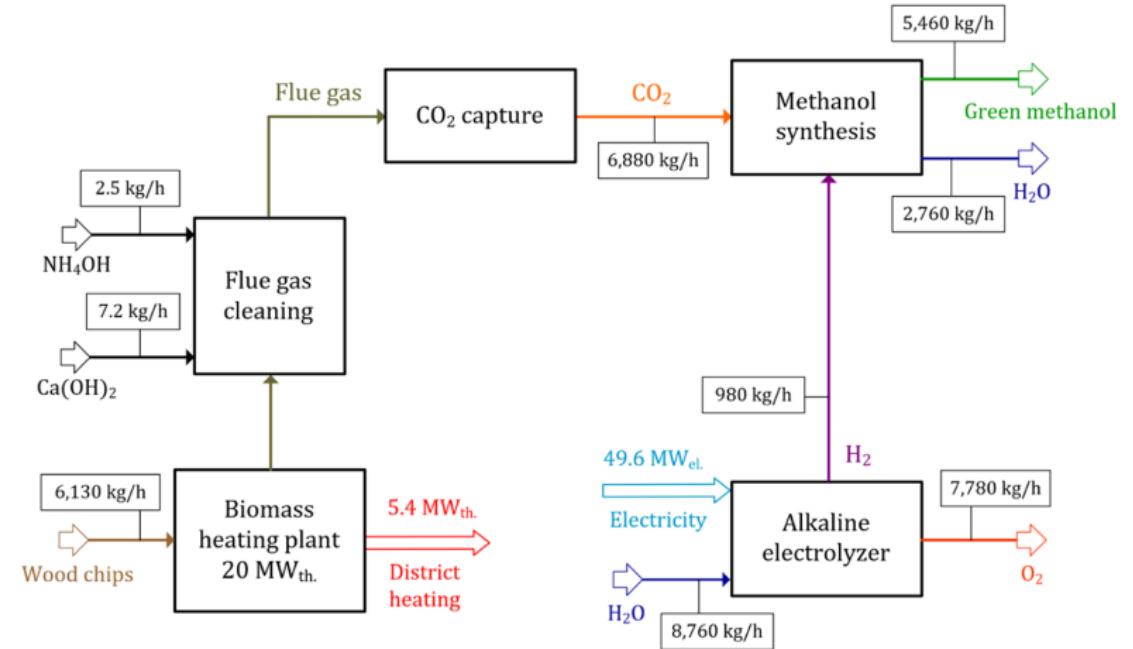
Radosits et al. 2024

Strompreis 90 EUR/MWh,
8000 Vollaststunden

Power-to-green methanol

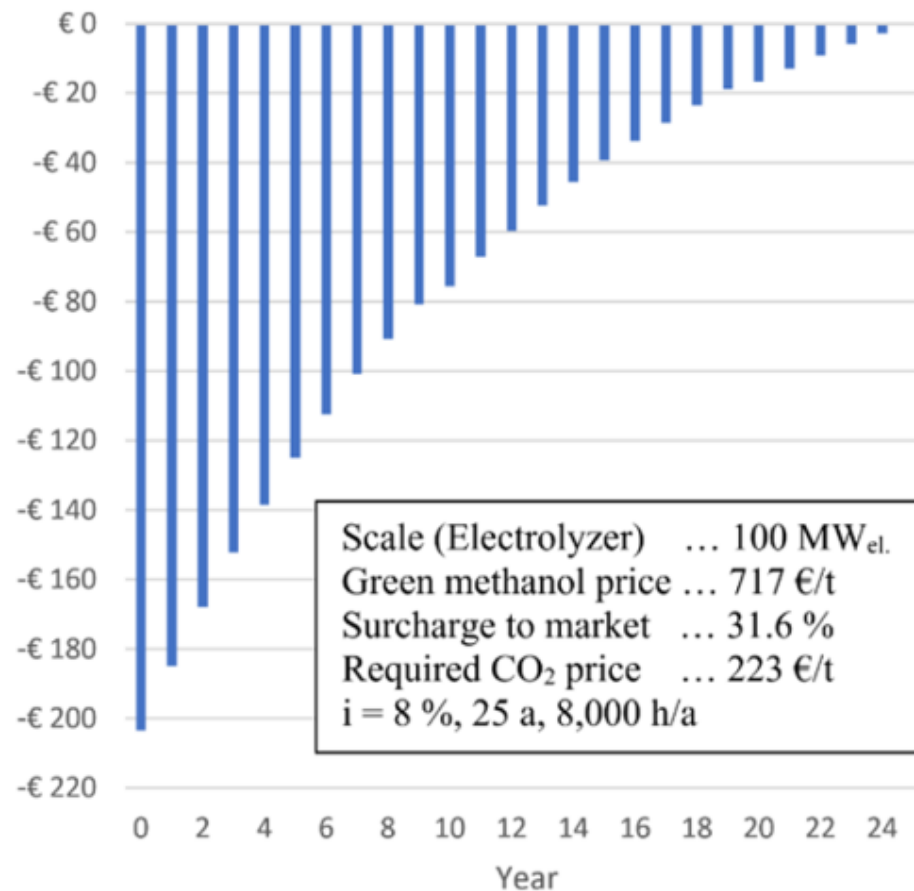
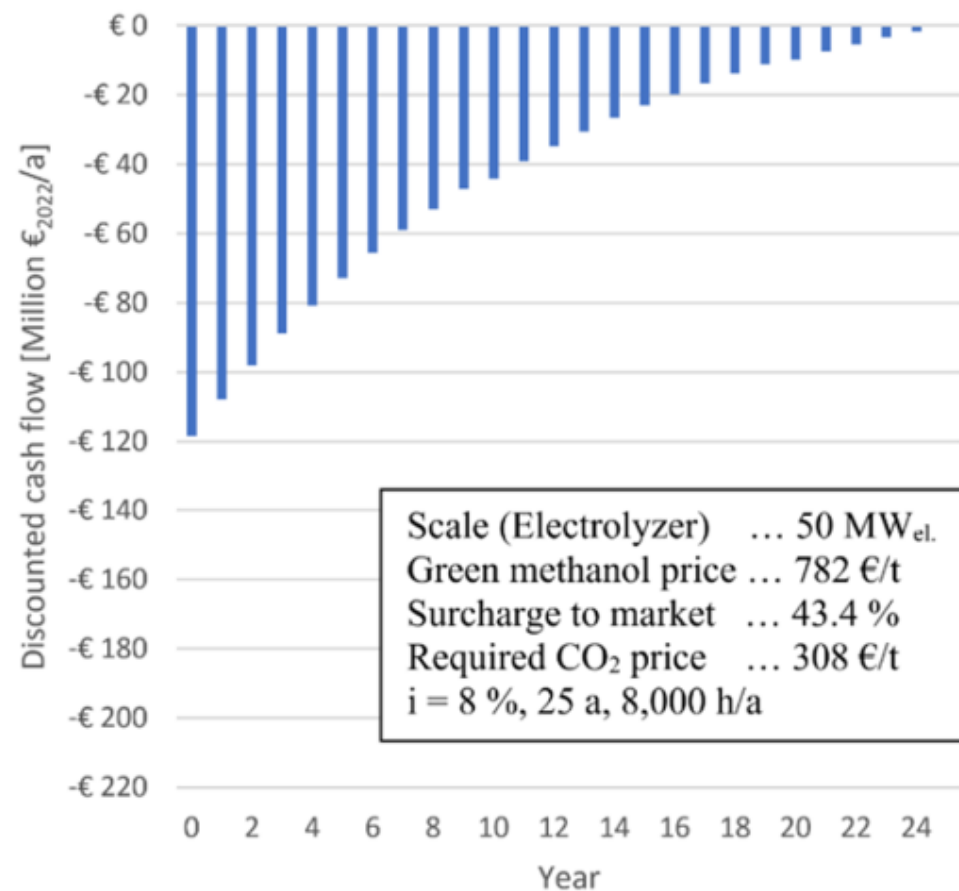


Pratschner et al. 2021



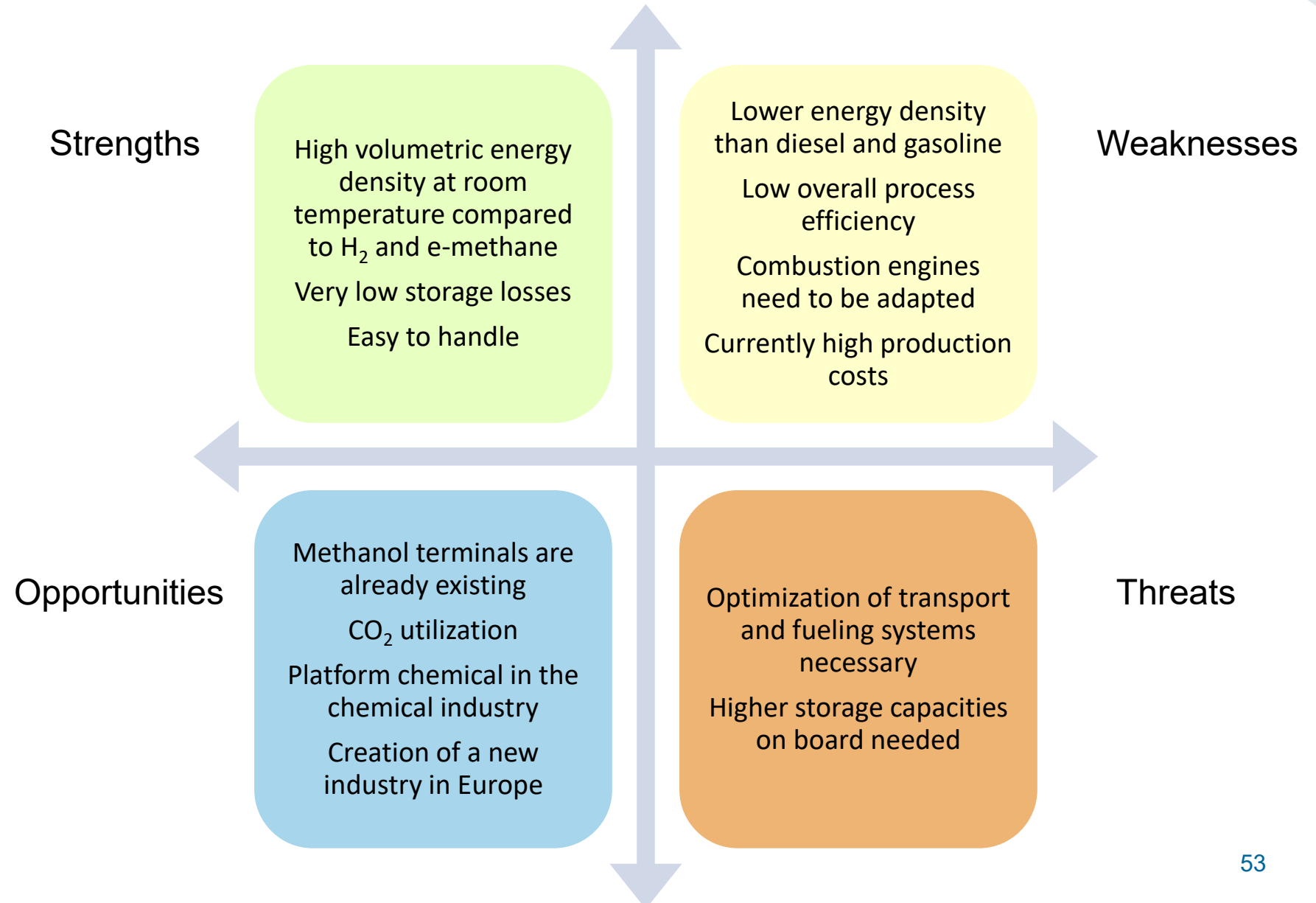
Pratschner et al. 2023

Power-to-green methanol



Pratschner et al. 2023

SWOT-analysis e-methanol



Conclusions

- Emission reductions of power plants
- Solution for hard-to-abate emissions
- Removing carbon from the atmosphere
- Capture costs depend on the CO₂ concentration, plant characteristics, electricity price, etc.
- Risk of seeing CCUS as miracle solution against climate change.

- Jan Kjärstad, Ragnhild Skagestad, Nils Henrik Eldrup, Filip Johnsson, 2016, Ship transport—A low cost and low risk CO₂ transport option in the Nordic countries, *International Journal of Greenhouse Gas Control*, Volume 54, Part 1, Pages 168-184, ISSN 1750-5836, <https://doi.org/10.1016/j.ijggc.2016.08.024>.
- Olle Olsson, Christian Bang, Malgorzata Borchers, Alena Hahn, Hannu Karjunen, Daniela Thrän and Tero Tynjälä, 2020, Deployment of BECCS/U value chains - Technological pathways, policy options and business models, IEA Bioenergy: Task 40, published by IEA Bioenergy
- Zou, X., Zhu, G., 2018 Microporous Organic Materials for Membrane-Based Gas Separation, *Adv. Mater.*, 30, 1700750. <https://doi.org/10.1002/adma.201700750>
- J.C. Abanades, 2013, 21 - Calcium looping for CO₂ capture in combustion systems, In *Woodhead Publishing Series in Energy*, Fluidized Bed Technologies for Near-Zero Emission Combustion and Gasification, Woodhead Publishing, Pages 931-970, ISBN 9780857095411, <https://doi.org/10.1533/9780857098801.4.931>.
- Li, Fei, Zhang, Jie, Shang, Chao, Huang, Dexian, Oko, Eni, Wang, Meihong, 2017, Modelling of a Post-combustion CO₂ Capture Process Using Deep Belief Network, *Applied Thermal Engineering*, 10.1016/j.applthermaleng.2017.11.078
- Wang, Kelian, Wang, Gang, Chunjing, Lu, 2018, Research Progress in Carbon Dioxide Storage and Enhanced Oil Recovery, *Conference Series: Earth and Environmental Science*, 10.1088/1755-1315/113/1/012054
- IEA, 2020, *Energy Technology Perspectives 2020, Special Report on Carbon Capture Utilisation and Storage CCUS in clean energy transitions*
- IEA, 2021, *Net Zero by 2050, A Roadmap for the Global Energy Sector*,
- Fasihi, M., Efimova, O., Breyer, C., 2019. Techno-economic assessment of CO₂ direct air capture plants. *J. Clean. Prod.* 224, 957–980. <https://doi.org/10.1016/j.jclepro.2019.03.086>
- Mauerhofer, A.M., Müller, S., Bartik, A., Benedikt, F., Fuchs, J., Hammerschmid, M., Hofbauer, H., 2021. Conversion of CO₂ during the DFB biomass gasification process. *Biomass Convers. Biorefinery* 11, 15–27. <https://doi.org/10.1007/s13399-020-00822-x>
- Perna, A., Moretti, L., Ficco, G., Spazzafumo, G., Canale, L., Dell'Isola, M., 2020. SNG Generation via Power to Gas Technology: Plant Design and Annual Performance Assessment. *Appl. Sci.* 10, 8443. <https://doi.org/10.3390/app10238443>
- Erans et al. , Direct air capture: process technology, technoeconomic and socio-political challenges, *Energy Environ. Sci.*, 2022, 15, 1360
- Mihrimah Ozkan, Saswat Priyadarshi Nayak, Anthony D. Ruiz, Wenmei Jiang, Current status and pillars of direct air capture technologies, *iScience*, Volume 25, Issue 4, 2022, 103990, ISSN 2589-0042, <https://doi.org/10.1016/j.isci.2022.103990>.
- BIP Europe, „The Biomethane Industrial Partnership Teaming up to achieve 35 bcm of sustainable biomethane by 2030Home“, BIP Europe, 2022. <https://bip-europe.eu/> (accessed 25. Oktober 2022).
- CEPI, „Key statistics 2021. European pulp & paper industry“, 2022.
- E. I. Koytsoumpa, D. Magiri – Skouloudi, S. Karellas, und E. Kakaras, „Bioenergy with carbon capture and utilization: A review on the potential deployment towards a European circular bioeconomy“, *Renew. Sustain. Energy Rev.*, Bd. 152, S. 111641, Dez. 2021, doi: 10.1016/j.rser.2021.111641.
- Pratschner, S., Radosits, F., Ajanovic, A., Winter, F., 2023. Techno-economic assessment of a power-to-green methanol plant. *Journal of CO₂ Utilization* 75, 102563. <https://doi.org/10.1016/j.jcou.2023.102563>
- Radosits, F., Ajanovic, A., Pratschner, S., 2024. Costs and perspectives of synthetic methane and methanol production using carbon dioxide from biomass-based processes. [*Journal of Sustainable Development of Energy, Water and Environment Systems*] [12], [1]-[21].
- Pratschner, S.; Skopec, P.; Hrdlicka, J.; Winter, F. Power-to-Green Methanol via CO₂ Hydrogenation—A Concept Study including Oxyfuel Fluidized Bed Combustion of Biomass. *Energies* 2021, 14, 4638. <https://doi.org/10.3390/en14154638>
- Koytsoumpa E, Karellas S, Kakaras E. Modelling of Substitute Natural Gas production via combined gasification and power to fuel. *Renewable Energy* 2019;135:1354–70. <https://doi.org/10.1016/j.renene.2018.09.064>.
- <https://www.climateinteractive.org/en-roads/en-roads-resources/>



TECHNISCHE
UNIVERSITÄT
WIEN



Frank Radosits

E-Mail: radosits@eeg.tuwien.ac.at

TU Wien

Energy Economics Group –EEG

Gußhausstraße 25-29/E 370-3

1040 Vienna, Austria